

## PRODUCT DATA SHEET

# SikaBit® PRO T-645

Elastomeric bituminous roof waterproofing membrane

### PRODUCT DESCRIPTION

SikaBit® PRO T-645 is an SBS modified, bituminous, torch-applied, roof waterproofing membrane. It is reinforced with a dimensionally stable non-woven spunbond polyester inlay and sand surface finish. The underside has a thin polyethylene burn-off film for easy application. Thickness: ~4,5 mm

### USES

Roof waterproofing membrane for:

- Flat and sloping roofs
- New buildings and rehabilitation projects
- As a cap sheet in a double layer roofing system

### CHARACTERISTICS / ADVANTAGES

- Good watertightness
- High elongation and cold flexibility
- High mechanical properties (tensile, tear, shear)
- Good resistance to impact
- Easy to install by torching method
- Choice of primers to suit substrate and weather conditions

### APPROVALS / STANDARDS

- CE marking and Declaration of Performance to EN 13707 - Reinforced bitumen sheets for roof waterproofing
- SINTEF Certification NS EN 13707, SikaBit® Pro, SINTEF, Approval No. 20687
- SINTEF Certification NS EN 13707, SikaBit® Pro, SINTEF, Approval No. 20688

### PRODUCT INFORMATION

<b>Chemical Base</b>	SBS modified bitumen	
<b>Reinforcing Material</b>	Non-woven spunbond polyester fabric	
<b>Packaging</b>	Roll size	
	Length	8,00 m
	Width	1,0 m
<b>Appearance / Colour</b>	Top surface	Mineral granules (grey, black, green, red, white)
	Backing	Polyethylene film
<b>Shelf Life</b>	36 months from date of production	
<b>Storage Conditions</b>	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a vertical position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	

Length	8 m - 2 %	
Width	1 m ± 1 %	
Effective Thickness	4,5 mm ± 5 %	(EN 1849-1)

## TECHNICAL INFORMATION

Resistance to Impact	≥ 1000 mm at +23 °C	(EN 12691- Method A)	
Tensile Strength	Longitudinal	875 N/50 mm ± 20 %	(EN12311-1)
	Transversal	750 N/50 mm ± 20 %	
Elongation	Longitudinal	45 % ± 15 %	(EN12311-1)
	Transversal	45 % ± 15 %	
Tear Strength	Longitudinal	285 N ± 30 %	(EN 12310-1)
	Transversal	400 N ± 30 %	
Joint Shear Resistance	Longitudinal	750 N/50 mm ± 20 %	(EN 12317-1)
	Transversal	750 N/50 mm ± 20 %	
Flow resistance	≥ 100 °C	(EN 1110)	
Water Tightness	60 kPa	(EN 1928 - Method B)	
External Fire Performance	Broof (t2) - depending on the system Consult our Technical department for the correct use of the product	(EN 13501-5)	
Reaction to Fire	E	(EN 13501-1)	

## APPLICATION INFORMATION

Ambient Air Temperature	+5 °C min. / +50 °C max.
Relative Air Humidity	80 % max
Substrate Temperature	+5 °C min. / +50 °C max.

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LIMITATIONS

- At low temperatures, take care unrolling to avoid damaging the membrane.
- Use suitable footwear to avoid puncturing the membrane.
- Do not apply to wet, damp or unclean surfaces.
- Do not over-torch the membrane otherwise the polyester reinforcement (which melts at 260 °C) will be damaged making the membrane un-useable.
- If membrane is insufficiently heated, this can cause reduced adhesion to the substrate, between layers or on the overlaps. If this occurs, un-bonded areas must be lifted and re-torched.
- If a seasonal symbol is printed on the roll's label, it is advisable to use the membrane during the indicated season.

## ECOLOGY, HEALTH AND SAFETY

### REGULATION (EC) NO 1907/2006 - REACH

REGULATION (EC) NO 1907/2006 - REACH: This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY

The supporting structure must be of sufficient structural strength to apply all new and existing layers of the roof build-up. Complete roof system must be designed and secured against wind uplift loading. The substrate must be uniform, firm, smooth and free of any sharp protrusion or burrs, clean, dry, free of grease, oil, dust and loosely adhering particles.

### SUBSTRATE PREPARATION

Use the appropriate preparation equipment to achieve the required substrate quality.

### APPLICATION METHOD / TOOLS

#### Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

#### Priming

Apply the appropriate primer from the Sika® Igoflex® P range, at the correct consumption to the prepared dry surface and allow to dry before next application stage. Refer to the individual Product Data Sheets.

#### Alignment

Unroll, align and re-roll correctly before torching.

#### Overlaps

Side: 120mm. End: 150 mm.

#### Fastening

SikaBit® PRO T-645 when used as a base sheet, can be mechanically fixed on the substrate by using the correct type of fasteners. Contact Sika Technical Services for additional information.

#### Torching

Use a gas burner to heat the substrate and the backing film on the underside of membrane. When the backing film starts to melt, the membrane is ready to stick. Roll the membrane forward and press firmly against the substrate to bond. Ensure a bead of melted bitumen is visible along the full length of the overlap sides and ends when laying.

#### Detailing

All details such as internal and external corners, upstands, vent pipes, drains, support metalwork etc. must be cut and sealed effectively. Detailing must follow the recommended guidelines and good practice for torch-applied membranes.

#### Protection

The membrane must be protected from damage during any ongoing site activities.

## MAINTENANCE

To maintain the function of the roof during its lifespan, it is advisable to arrange periodically for inspection of the membrane and detailing. Check the functionality of the auxiliary works, flashings, drainage outlets, overflow pipes etc. including removing leaves, moss and other vegetation, which could cause ponding on the roof and overload the drainage system.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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#### Product Data Sheet

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