

PRODUCT DATA SHEET

Sikagard®-680 S Betoncolor

PROTECTIVE COATING FOR CONCRETE

PRODUCT DESCRIPTION

Sikagard®-680 S Betoncolor is a one-component solvent containing coating, based on methacrylic resins resistant to weathering, alkalis and ageing. It is available in clear and coloured grades for use on mineral substrates including concrete and other cementitious surfaces.

Sikagard®-680 S Betoncolor protects concrete against aggressive atmospheric influences and promotes a self-cleaning effect on the treated surfaces. It does not adversely influence the characteristic texture of the concrete.

Sikagard®-680 S Betoncolor complies with the requirements of EN 1504-2 as a protective coating.

USES

Sikagard®-680 S Betoncolor is used for protection and enhancement of concrete and other cementitious materials on building and infrastructures elements.

Sikagard®-680 S Betoncolor clear glaze is a colourless material drying to a glossy coat, suitable as refresher and protective coating for exposed aggregate concrete.

Sikagard®-680 S Betoncolor top coat is a top coating, drying to a mat finish, available in a large number of decorative standard and almost unlimited special colour shades.

- Suitable for protection against ingress (Principle 1, method 1.3 of EN 1504-9),
- Suitable for moisture control (Principle 2, method 2.3 of EN 1504-9)
- Suitable for increasing the resistivity (Principle 8, method 8.3 of EN 1504-9)

CHARACTERISTICS / ADVANTAGES

- Sikagard®-680 S Betoncolor provides excellent weather resistance and is based on a methacrylic resin with fast evaporating solvents
- Due to its quick drying properties, the coating is rain resistant within a short time
- Almost no change in the texture characteristics of the concrete surface
- Sikagard®-680 S Betoncolor protects the concrete against aggressive atmospheric influences, which can penetrate into the concrete in the form of salts or gases
- Very high diffusion resistance against carbon dioxide and, therefore reduces considerably the rate and depth of carbonation of the concrete
- Water vapour permeability is not adversely affected
- Dirt pick up is reduced and the concrete is no longer discoloured by rain
- Suitable for sealing of green concrete in civil engineering works

APPROVALS / STANDARDS

- Report Nr.:A 2216/C1 dated 22. 11. 1990, IBAC Aachen
- Report Nr.:A 3026/B2 dated 14. 06. 1996, IBAC Aachen
- Report Nr.:P 3132-1 dated 27. 08. 2003, Polymer Institute
- This system is registered as product a system according to ZTV-ING part 3, section 4
- Coating for surface protection of concrete according to EN 1504-2:2004, Declaration of Performance 02 03 03 02 001 0 000001 2017, certified by notified factory production control certification body 0921, certificate of conformity of the factory production control 0921-BPR-2017, and provided with the CE marking.

PRODUCT INFORMATION

Chemical Base	Acrylate resin in solvent	
Packaging	Clear Glaze	20 kg pail
	Top Coat	30 kg pail
Appearance / Colour	Clear Glaze	Clear liquid
	Top Coat	Thixotropic past available in almost any colour shade
Shelf Life	36 months from date of production if stored properly in undamaged and unopened original sealed packaging.	
Storage Conditions	Store in cool and dry conditions. Protect from direct sunlight and frost.	
Density	Clear Glaze	~0.9 kg/l (at +20 °C)
	Top Coat	~1.4 kg/l (at +20 °C)
	Dependent on colour shade, small variations are possible.	
Flash Point	Clear Glaze	+25 °C
	Top Coat	+30 °C
Solid content by volume	Top Coat:	~45 %
	Clear Glaze	~21.5 %

TECHNICAL INFORMATION

Diffusion Resistance to Water Vapour	Dry film thickness	d = 140 µm	(EN ISO 7783)
	Equivalent air layer thickness	S _D , H ₂ O = 2.4 m	
	Diffusion coefficient H ₂ O	µH ₂ O = 1.8 × 10 ⁴	
	Requirement for breathability	S _D , H ₂ O ≤ 5 m	
Carbonation Resistance	Dry film thickness	d = 130 µm	(EN 1062-6)
	Equivalent air layer thickness	S _D , CO ₂ = 429 m	
	Diffusion coefficient CO ₂	µCO ₂ = 3.3 × 10 ⁶	
	Requirement for carbonation resistance	S _D , CO ₂ ≥ 50 m	

SYSTEM INFORMATION

System Structure	Sikagard®-680 S Betoncolor Clear Glaze	
	As protection and enhancement of exposed aggregate concrete	2 x Sikagard®-680 S Betoncolor Clear Glaze
	Sikagard®-680 S Betoncolor Top Coat	
	In normal situation	2 x Sikagard®-680 S Betoncolor Top Coat
	When using bright yellow and red colour shades	3 x Sikagard®-680 S Betoncolor Top coat
	When combined with hydrophobic impregnation priming coats	1 - 2 x Sikagard®-702 W or Sikagard®-700 S 2 x Sikagard®-680 S BetoncolorTop Coat

APPLICATION INFORMATION

Consumption	Approx. consumption per application kg/m ² per coat								
	<table border="1"><thead><tr><th>Product</th><th>Per Coat</th></tr></thead><tbody><tr><td>Sikagard®-680 S Betoncolor Clear Glaze</td><td>~ 0.15 kg/m²</td></tr><tr><td>Sikagard®-680 S Betoncolor Top Coat</td><td>~ 0.20 kg/m²</td></tr></tbody></table>	Product	Per Coat	Sikagard®-680 S Betoncolor Clear Glaze	~ 0.15 kg/m ²	Sikagard®-680 S Betoncolor Top Coat	~ 0.20 kg/m ²		
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Sikagard®-680 S Betoncolor Top Coat	~ 0.20 kg/m ²								
Layer Thickness	Minimum required dry thickness to achieve full durability characteristics (CO ₂ diffusion, adhesion after thermal cycling, etc.) = 101 µm. Maximum thickness not to go beyond the H ₂ O equivalent air thickness of 5 m = 290 µm.								
Ambient Air Temperature	+5 °C min. / +35 °C max.								
Relative Air Humidity	< 85 %								
Dew Point	Substrate and ambient temperature must be at least 3 °C above dew point.								
Substrate Temperature	+5 °C min. / +35 °C max.								
Waiting Time / Overcoating	Waiting time between coating:								
	<table border="1"><thead><tr><th>Temperature</th><th>Time</th></tr></thead><tbody><tr><td>+10 °C</td><td>8 hours</td></tr><tr><td>+20 °C</td><td>5 hours</td></tr><tr><td>+30 °C</td><td>3 hours</td></tr></tbody></table>	Temperature	Time	+10 °C	8 hours	+20 °C	5 hours	+30 °C	3 hours
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	Note: Refresher coats of Sikagard®-680 S Betoncolor can be applied without priming if the existing coating has been thoroughly cleaned.								
Curing Treatment	Sikagard®-680 S Betoncolor does not require any special curing but must be protected from rain for at least 1 hour at +20 °C (dust dry in 30 minutes at +20 °C).								
Applied Product Ready for Use	Full cure: ~5 days at +20 °C								

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Exposed concrete without existing coating

The surface must be dry, sound and free from loose and friable particles.

Suitable preparation methods are steam cleaning, high pressure water jetting or blastcleaning.

New concrete must be at least 28 days old.

(e.g. Sika® MonoTop®-610, Sikagard®-720 EpoCem® etc.) can be used – refer to the respective product data sheet. Allow a curing time of at least 4 days before coating (except when the EpoCem is used, then coating can be applied within 24 hours).

Exposed concrete with existing coating

Existing coatings must be tested to confirm their adhesion to the substrate - adhesion test average > 1.0 N/mm² with no single value below 0.7 N/mm².

Inadequate adhesion of existing coating

Existing coatings must be completely removed by suitable methods and the substrate must be sufficiently sound and suitable to be coated as above.

Adequate adhesion

Thorough cleaning of all surfaces by means of steam cleaning or high pressure water jetting. Normally, Sikagard®-680 S Betoncolor can be applied on existing coating without any priming - It is recommended to carry out adhesion testing on a small scale prior to full scale operations.

Note: Existing water-based coating, even well adhering, must be removed completely prior to apply Sikagard®-680 S Betoncolor.

APPLICATION

Sikagard®-680 S Betoncolor is supplied ready for use. Stir thoroughly prior to application.

On very absorbent and/or porous substrate, it is recommended to add about 50% of Sikagard®-680 S Betoncolor Clear Glaze to the first coat of Sikagard®-680 S Betoncolor Top Coat in order to strengthen the substrate and to reduce the risk of a patchy appearance.

Sikagard®-680 S Betoncolor (Clear Glaze and Top Coat) can be applied by brush or short-piled lambskin roller. The top coat can also be applied by airless spray: Spray pressure 150 bars, nozzle bore 0.38–0.66 mm, spray angle 50–80°.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika

Thinner C immediately after use. Hardened / cured material can only be removed mechanically.

LIMITATIONS

Do not apply when there is:

- Expected rain
 - Relative humidity > 85%
 - Temperature below +5 °C and/or below dew point
- For lightweight concrete façade, we recommend a crack bridging intermediate coat such as Sikagard®-550 W Elastic.

In marine environments or if the concrete surface is exposed to splashes of de-icing salts, an impregnation of Sikagard®-704W, Sikagard®-705L, Sikagard®-706 Thixo, or Sikagard-700 S is recommended as water repellent primer.

On fair faced and precast concrete without adequate pore filler (e.g. Sika® MonoTop®- 610 or Sikagard® -720 EpoCem®, bubbles may occur if the application is carried out during rising temperatures.

The system is fully resistant for all normal atmospheric exposures and rainfall.

Splashed water containing de-icing salts or sea water may cause a loss of gloss and colour shade variation. However the protective performances are not adversely affected.

Dark colour shades (especially black, dark red and blue, etc.) may fade more rapidly than other lighter tone colours. A refreshing coat might be required at an earlier interval than usual.

Where colour fade may occur the protective properties of the coating will remain unaffected. Sikagard® 680S is not a chemical resistant coating. Application during cold temperatures below recommended application temperatures may reduce adhesion values.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling.

Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / i type sb) is 600 (Limit 2010) for the ready to use product. The maximum content of Sikagard®-680 S Betoncolor is < 500 g/l VOC for the ready to use product.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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