

PRODUCT DATA SHEET

Sarnafil® G 410-20 EL Felt

Polymeric PVC membrane for adhered roof waterproofing

PRODUCT DESCRIPTION

Sarnafil® G 410-20 EL Felt is a PVC, multi-layer, fully adhered, lacquered matt finish, weldable sheet membrane with a glass fibre reinforcing inlay and polyester fleece backing for roof waterproofing. Contains ultra-violet light stabilizers and flame retardants to provide a colour stable, fast installation, low maintenance and durable membrane. Thickness 2,0 mm.

USES

- Fully bonded, roof waterproofing membrane for exposed roofs
- Enhancement of solar reflection of existing PVC roofs (~RAL 9016 SR)

CHARACTERISTICS / ADVANTAGES

- Proven performance over decades
- Lacquer coated surface
- Various colours available
- Fast installation with Sarnacol® adhesives
- High reflectance properties for excellent cool roofing characteristics (relevant only for colour ~RAL 9016 SR).
- Resistant to UV exposure
- High dimensional stability from glass fleece inlay
- High water vapour permeability
- Resistant to all common environmental influences
- Felt backing compatible with old bitumen surfaces
- Heat weldable

ENVIRONMENTAL INFORMATION

- Conformity with LEED v4 SSc 5 (Option 1): Heat Island Reduction - Roof (only traffic white (SR))
- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- Conformity with LEED v4 MRc 4 (Option 2): Building Product Disclosure and Optimization - Material Ingredients
- Conformity with LEED v2009 SSc 7.2 (Option 1): Heat Island Effect - Roof (~RAL 9016 SR)
- BRE Environmental Product Declaration (EPD)

APPROVALS / STANDARDS

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- FM Approved, Certificate of Compliance, Sarnafil® G 410 EL Felt, Approval Identification No. 3047304
- External fire performance tested according to ENV 1187 and classified according to EN 13501-5: BROOF (t4)

PRODUCT INFORMATION

Product Declaration	EN 13956 - Polymeric sheets for roof waterproofing	
Chemical Base	Polyvinyl Chloride (PVC)	
Packaging	Standard rolls are wrapped individually in a blue PE-foil.	
	Roll size	
	Length	15,00 m
	Width	2,00 m
	Weight	84,00 kg
	Refer to current price list for packaging variations.	
Shelf Life	5 years from date of production	
Storage Conditions	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	
Appearance / Colour	Surface	matt
	Colours	
	Top surface	light grey (nearest RAL 7047) lead grey (nearest RAL 7012) window grey (nearest RAL 7040) copper brown (nearest RAL 8004) copper patina (Sika colour no. 6525) traffic white, solar reflective (RAL 9016 SR)
	Bottom surface	dark grey
Visible Defects	Pass	(EN 1850-2)
Length	15 m (-0 % / +5 %)	(EN 1848-2)
Width	2 m (-0,5 % / +1 %)	(EN 1848-2)
Effective Thickness	2.0 mm (-5 % / +10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per unit area	2,8 kg/m ² (-5 % / +10 %)	(EN 1849-2)

TECHNICAL INFORMATION

Resistance to Impact	hard substrate	≥ 1000 mm	(EN 12691)
	soft substrate	≥ 1750 mm	
Hail Resistance	rigid substrate	≥ 28 m/s	(EN 13583)
	flexible substrate	≥ 36 m/s	
Resistance to Static Load	soft substrate	≥ 20 kg	(EN 12730)
	rigid substrate	≥ 20 kg	
Tensile Strength	longitudinal (md) ¹⁾	≥ 750 N/50 mm	(EN 12311-2)
	transversal (cmd) ²⁾	≥ 750 N/50 mm	

¹⁾ md = machine direction

²⁾ cmd = cross machine direction

Elongation	longitudinal (md) ¹⁾		≥ 65 %	(EN 12311-2)	
	transversal (cmd) ²⁾		≥ 65 %		
	1) md = machine direction 2) cmd = cross machine direction				
Joint Peel Resistance	Failure mode: C, no failure of the joint			(EN 12316-2)	
Joint Shear Resistance	≥ 600 N/50 mm			(EN 12317-2)	
Dimensional Stability	longitudinal (md) ¹⁾		≤ 0,2 %	(EN 1107-2)	
	transversal (cmd) ²⁾		≤ 0,1 %		
	1) md = machine direction 2) cmd = cross machine direction				
Solar Reflectance Index	Colour	Initial	3-years aged	Test Institute	(ASTM E 1980)
	RAL 9016 SR	111	99	CRRC	
	RAL 9016	106	77	CRRC	
	Nr. 9525	55	-	Sika	
	Nr. 9500	4	-	Sika	
	CRRC tested products are listed in Cool Roof Rating Council (CRRC) product data base.				
Foldability at Low Temperature	≤ -25°C			(EN 495-5)	
Water Tightness	Pass			(EN 1928)	
Water Vapour Transimission	μ = 15'000			(EN 1931)	
Effect of Liquid Chemicals, Including Water	Contact Sika Technical Services for additional information			(EN 1847)	
UV Exposure	Pass (> 5'000 h / grade 0)			(EN 1297)	
External Fire Performance	B _{ROOF} (t4) 0° - 70° (subject to construction)			(EN 13501-5)	
Reaction to Fire	Class E			(EN ISO 11925-2, classification to EN 13501-1)	

SYSTEM INFORMATION

System Structure	The following products must be considered for use depending on roof design: ▪ Sarnafil® G 410-20EL sheet for detailing ▪ Sarnafil® Metal Sheet ▪ Sarnabar® ▪ Sarna Seam Cleaner ▪ Sarnacol® 2170 / 2172 Spray (contact adhesive) ▪ Sarna Cleaner Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles
Compatibility	Not compatible in direct contact with bitumen, tar, fat, oil, solvent containing materials and other plastic materials, e.g. expanded polystyrene (EPS), extruded polystyrene (XPS), polyurethane (PUR), polyisocyanurate (PIR) or phenolic foam (PF). These materials could adversely affect the product properties.
Ambient Air Temperature	-20 °C min. / +60 °C max.
Substrate Temperature	-30 °C min. / +60 °C max.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

- Installation instructions: Sarnafil® G 410-EL types system fully bonded for exposed roofs.

LIMITATIONS

Installation work must only be carried out by Sika® trained and approved contractors experienced in this type of application.

- Ensure Sarnafil® G 410-20 EL Felt is prevented from direct contact with incompatible materials (refer to compatibility section).
- Do not apply to wet, damp or unclean surfaces
- Installation of some ancillary products, e.g. contact adhesives / cleaners are limited to temperatures above +5 °C. (Refer to appropriate Product Data Sheet).
- Be aware special measures may be compulsory for certain installations below +5 °C ambient temperature due to safety and national regulations.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

Installation of RAL 9016 SR type requires the use of UV protection goggles.

REGULATION (EC) NO 1907/2006 - REACH

REGULATION (EC) NO 1907/2006 - REACH: This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

APPLICATION INSTRUCTIONS

EQUIPMENT

Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum +600 °C.

Recommended type of equipment:

- Manual: Leister Triac
- Automatic : Sarnamatic 681

SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sarnafil® G 410-20 EL Felt must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sarna Cleaner before adhesive is applied.

APPLICATION

Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Fixing method - General

The waterproofing membrane is installed by laying onto an adhesive coated substrate. Overlap seams are hot welded using specialised hot air equipment.

Fully bonded roof surfaces and detailing

The membrane is bonded to the substrate by Sarnacol® 2170 / 2172 Spray adhesive or Sarnacol® 2142S contact adhesive depending on the type and slope of substrate.

Hot welding overlap seams

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding. The effective width of welded overlaps by hot air must be minimum 20 mm.

Testing overlap seams

The seams must be mechanically tested with screwdriver or steel needle to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

Bonding to flashings

Sarnafil® G 410-20 EL Felt is bonded to flashing surfaces using Sarnacol® 2170 / 2172 Spray adhesive.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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