

BUILDING TRUST

SYSTEM DATA SHEET

Sikagard® Wallcoat AL-11 Hygienic

Single component, low emitting, reinforced, waterborne, acrylic resin wall coating

PRODUCT DESCRIPTION

Sikagard® WallCoat AL-11 Hygienic is a crack bridging wallcoating system, based on waterborne modified acrylic resin containing an in film preservative to protect the coating from attack and degradation by bacteria, funghi, mould yeast and algae.

USES

Sikagard® WallCoat AL-11 Hygienic installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

- Application on concrete, bricks, cement and gypsum based substrates, metal surfaces, timber, tiles and plastic
- Suitable for production facilities in the pharmaceutical, medical engineering, food and beverage industry, hospitals, prisons, healthcare and leisure facilities

CHARACTERISTICS / ADVANTAGES

- Seamless, easy to clean finish
- Very low emission of VOC
- Good resistance to repeated cleaning regimes using mild detergents and cleaning solutions
- no degradation of the film caused by bacteria, funghi, mould, yeast and algae
- Tough and highly durable
- Good water vapour permeability
- medium crack brdiging properties due to glass fibre reinforcement
- Solvent free
- Good opacity
- Odourless
- Easy to apply

ENVIRONMENTAL INFORMATION

Conformity with LEED v2009 IEQc 4.2: Low-Emitting

System Data Sheet

Sikagard® WallCoat AL-11 Hygienic November 2025, Version 02.01 020813910000000007

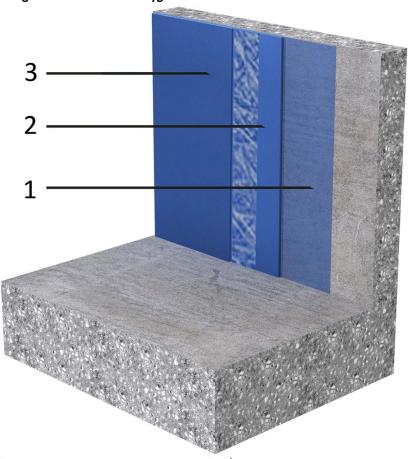
APPROVALS / STANDARDS

Materials - Paints and Coatings

- Eurofins, test report, VOC emission acc. French regulations Decret DEVL 11019093D, March 23, 2011 and Decret DEVL 11034675A, see Product Data Sheets of products used
- PRA, test report, gloss, fineness, grind wet scrub resistance and contrast ratio acc. EN 13300, see Product Data Sheet of product used as top coat
- Test Institute Hoch, test report No. KB-Hoch-160714, classification reaction to fire acc. according EN 13501-1, June 2016
- IMSL, determination of antibacterial activity acc. ISO 22196, see Product Data Sheet of product used as top coat
- KIWA, test report No.: P 10108, determination of crack bridging properties according EN 1062-7, April 2016
- IMSL, test report, determination of the resistance of surface coatings to mould growth according BS 3900 Part G6, see Product Data Sheet of product used as top coat
- CampdenBRI, sensory evaluation of choclate to test the taint potential, using the triangle test method according TES-S—002 odour transfer method, see Product Data Sheet of product used as top coat

System Structure

Sikagard® WallCoat AL-11 Hygienic



Layer	Product
1. Primer/ Base coat	Sika® Bonding Primer
2. Intermediate layer	Sikagard®-403 W + embedment of
	Sika® Reemat lite
3. Top coat	Sikagard®-405 W, or
	Sikagard®-406 W

Composition	Acrylic Copolymer Dispersion	Acrylic Copolymer Dispersion, waterborne		
Appearance	Top Coat	Appearance		
	Sikagard®-405 W	mid-sheen		
	Sikagard®-406 W	matt		
Colour	Standard colour: white.			
	Other colours are available	Other colours are available on request.		
Nominal thickness	250–300 μm			

TECHNICAL INFORMATION

Crack Bridging Ability	Class A2 (up to 0.45 mm)	(EN 1062-7)
Reaction to Fire	C-s1, d0	(EN 13501-1)

System Data Sheet Sikagard® WallCoat AL-11 Hygienic

November 2025, Version 02.01 020813910000000007



Chemical Resistance

Good resistance to mild acids, alkalis, cleaning agents and disinfectants. Please contact local Sika technical service for specific information.

Disinfection with Hydrogen Peroxide Vapor:

- Resistant when using STERIS VHP technology
- Resistant to PEA vaporisation technology according to test report PEA, max. 5 hours
- Resistant when using Oxypharm vaporiser NOCOSPRAY® with the following set-up:

Disinfectant	Concentration	Setting at vapor- iser	Contact time
NOCOLYSE® Mint (6 %)	1 ml/m³	20m³ (1.5 min vaporisation)	30 min
NOCOLYSE® ONE Shot (12 %)	3 ml/m³ (2 cycles)	45m³ (5 minutes vaporisation)	30 min
NOCOLYSE® Food (7.9 %)	1 ml/m³	20m³ (1.5 minutes vaporisation	30 min
NOCOLYSE® Food (7.9 %)	5 ml/m³	75m³ (5 minutes vaporisation)	60 min

• Resistant to disinfection of hydrogen peroxide vapour of Bioquell VHP systems (only in case Sikagard®-407 W used as a top coat)

Consumption	Layer	Product	Consumption	
	Primer	Sika® Bonding Primer	~ 0.10 kg/m²	
		-	(~0.1L/m²)	
	Intermediate	Sikagard®-403 W + Sika	~ 0.30 kg/m²	
		Reemat Lite	(~0.22L/m²)	
	Top coat	Sikagard®-405 W, or	~ 0.2 kg/m² per layer*	
		Sikagard®-406 W	(~0.15L/m²)	
	* A minimum of 2 layers is recommended.			
Product Temperature	+8 °C min. / +30 °C	max.		
Ambient Air Temperature	+8 °C min/ +40 °C max.			
Relative Air Humidity	≤ 80 %			
Dew Point	Beware of condensation			
	The substrate and the uncured material must be at least 3 °C above dew			
	point due to risk of condensation			
	+8 °C min. / +35 °C max.			
Substrate Temperature	+8 °C min. / +35 °C			
Substrate Temperature Substrate Moisture Content				
Substrate Moisture Content	Substrate shall be v	max.		
Substrate Moisture Content	Substrate shall be v	max. visible dry, no rinsing water	Maximum	
Substrate Moisture Content	Substrate shall be v	max. visible dry, no rinsing water on of the different layers allow:		
Substrate Moisture Content	Substrate shall be v Between application Temperature +10 °C +20 °C	max. visible dry, no rinsing water on of the different layers allow: Minimum	Maximum	
<u> </u>	Substrate shall be v Between applicatio Temperature +10 °C	max. visible dry, no rinsing water on of the different layers allow: Minimum 4 h	Maximum 7 d	
Substrate Moisture Content	Substrate shall be v Between application Temperature +10 °C +20 °C	max. visible dry, no rinsing water on of the different layers allow: Minimum 4 h 2 h 1 h	Maximum 7 d 7 d	



VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Substrate shall be visible damp free, no rinsing water
- Freshly applied Sikagard® WallCoat AL-11 Hygienic shall be protected from damp, condensation and water for at least 24 h
- Always ensure adequate fresh air ventilation during application and curing
- With light colours, i.e. yellow, orange and red, the application of multiple layers may be necessary to ensure good opacity
- The incorrect assessment and treatment of cracks may lead to a reduced service life time and reflective cracking
- If exact colour matching is required ensure that in each area material from the same control batch number is used
- Each type of roller will result in a slightly different surface finish – always use same roller type in same areas
- Ensure fist layer is fully dried before over coating
- Crazing may occur when over coating insufficiently dried areas
- Always ensure good ventilation when application takes place in a confined space to ensure drying
- Do not apply near foodstuffs in unventilated conditions, always ensure ventilation
- Acoustic insulation boards may lose some acoustic absorption properties

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

MAINTENANCE

In case the surface of the coating system has picked up too much dirt and can't be cleaned properly it should be maintained. Same will be necessary if the top coat has been contaminated from liquids penetrating into the surface. The maintenance of the system is easily done by slightly grinding and recoating with one or two layers of the relevant top coat.

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System Data Sheet
Sikagard® WallCoat AL-11 Hygienic
November 2025, Version 02.01
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CLEANING

The top coats are tested in accordance to EN 11998:2006 related to wet scrub resistance. According EN 13300 the product is classified in class 1, which is the highest wet scrub resistance class. Therefore the surface can be cleaned with a wet sponge, using mild detergents and rewashed with clean water.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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