BUILDING TRUST

PRODUCT DATA SHEET

SikaWrap®-600 C

Carbon fibre, unidirectional, mid-strength fabric with a fibre area density of 600 g/m² designed for wet application

PRODUCT DESCRIPTION

SikaWrap®-600 C is a unidirectional stitched, non-woven, heavy woven carbon fibre fabric. The Product is made of mid-range strength carbon fibres with an area density of 600 g/m². The fabric is designed for installation using the wet application process.

USES

SikaWrap®-600 C installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

SikaWrap®-600 C is used as a reinforcement fabric for externally bonded structural strengthening systems on concrete, masonry and wooden substrates.
Externally bonded structural strengthening systems are used for:

- Increasing the flexural and shear loading capacity of elements and structures.
- Enhancing the load-carrying capacity or ductility of structural members in compression.
- Replacing missing steel reinforcement.
- Structural upgrading of weak concrete elements or structures.
- Improving impact resistance.
- Passive strengthening for seismic event protection.

Please note:

- A specialist Structural Engineer must be consulted for any structural strengthening design calculation.

CHARACTERISTICS / ADVANTAGES

- Improves the service life of a structure.
- Manufactured with thermo-welded weft fibres to keep the fabric stable.
- Multifunctional fabric for use in many different strengthening applications.
- Flexible and accommodating to different surface planes and geometry (such as beams, columns, chimneys, piles, walls, soffits, silos, etc.).
- Low density for minimal additional weight.

ENVIRONMENTAL INFORMATION

- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Material Ingredients under LEED® v4.

APPROVALS / STANDARDS

- Technical Approval, CSTB, Avis Technique 3.3/19-1005_V1.
- Certificate of Technical Valuation, CSLLPP, No. 259/2023.
- National Technical Assessment Sika CarboDur® kit, ITB, Approval No. ITB-KOT-2018/0414 v.2.
- Technical Approval Sika CarboDur, Nr. IBDiM-KOT-2019-0361 v.2.
- Technical Agreement, CTPC, No. 016-01/488-2022.
- Slovakia: Technical Assessment, TSUS, No. SK04-ZSV-2669.
- Technical Approval, DIT, No. N604R/19.
- Test Report, Ministry of Regional Development (Ukraine), No. 3HT–219–2167.13-001.

PRODUCT INFORMATION

Construction	Fibre Orientation	0° (longitudinal, unidirectional)
	Warp (longitudinal)	Black carbon fibre, 96%
	Weft (transversal)	E-glass 2%
Packaging	Rolls, 300 mm wide	50 m
	Refer to the current price list for available packaging variations.	
Shelf Life	24 months from date of production	
Storage Conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +35 °C. Protect the Product from direct sunlight. Always refer to packaging.	
Fibre type	Selected mid-range strength carbon fibres	
Dry fibre thickness	0.331 mm	
Area Density	(600 ± 30) g/m²	
Dry fibre density	1.81 g/cm³	

TECHNICAL INFORMATION

Dry fibre modulus of elasticity in tension	242 kN/mm²		(ISO 10618)
Dry fibre tensile strength	3800 N/mm²		(ISO 10618)
Dry fibre elongation at break	1.43 %		(ISO 10618)
Design nominal thickness	0.331 mm		
Design nominal cross section	331 mm² per metre width		
Laminate Tensile Strength	Mean	3000 N/mm²	(EN 2561)
	5 % characteristic	2400 N/mm²	
	Mean	3000 N/mm²	(ASTM D3039)
	Characteristic (ACI 440.2R)	2400 N/mm²	
	All values refer to the relevant design nominal thickness.		
Laminate Tensile Modulus of Elasticity	Mean	225 kN/mm²	(EN 2561)
	5 % characteristic	210 kN/mm²	
	Mean	220 kN/mm²	(ASTM D3039)
	All values refer to the relevant design nominal thickness.		
Laminate Elongation at Break	Mean	1.33 %	(EN 2561)
	Mean	1.33 %	(ASTM D3039)

SYSTEM INFORMATION

System Structure	The System build-up and configuration as described must be fully complied with and may not be changed.	
	Concrete Substrate Adhesive Primer	Sikadur®-330 or Sikadur®-300
	Impregnating or Laminating Resin	Sikadur®-300
	Structural Strengthening Fabric	SikaWrap®-600 C
	For detailed information on Sikadur®-330 or Sikadur®-300, together with the resin and fabric application details, please refer to the individual Product Data Sheets and the relevant Method Statement.	

APPLICATION INFORMATION

Consumption

WET APPLICATION WITH:

	SikaWrap®-600 C
Primer	~0.6 to 0.8 kg/m²
Fabric Layers	~1.0 kg/m²

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Reference must be made to the following Sika® Method Statements:

- MS 850 41 03 SikaWrap® Manual Wet Application.

ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH: This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

Tensile adhesion strength of the substrate must be a minimum of 1.0 N/mm², or as specified in the strengthening design. If necessary, verify this by applying a test area first.
Refer to the relevant SikaWrap® Method Statement (MS 850 41 03 SikaWrap® Manual Wet Application) for further information.

SUBSTRATE PREPARATION

Clean and prepare concrete to achieve a laitance-free, contaminant-free, open-textured surface.
Refer to the relevant SikaWrap® Method Statement (MS 850 41 03 SikaWrap® Manual Wet Application) for further information.

APPLICATION

IMPORTANT
Application by trained personnel
The application of this Product must only be carried out by an applicator that is trained or approved by Sika®. The applicator must also be experienced in this type of application.
IMPORTANT
Strictly follow installation procedures
Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions, which must always be adjusted to the actual site conditions.
IMPORTANT
Do not interchange different System components
SikaWrap® fabrics are coated to ensure maximum bond and durability with the Sikadur® adhesives, impregnating and laminating resins. To maintain and ensure full System compatibility, do not interchange different System components.

1. IMPORTANT: Never fold the fabric. Cut the fabric with special scissors, a razor knife, or a box-cutter knife.
2. Apply the SikaWrap® fabric using the wet application process. Refer to Method Statement: MS 850 41 03 SikaWrap® Manual Wet Application.

OVERCOATING SIKAWRAP® FABRICS
SikaWrap® fabrics can be overcoated with a cementitious overlay or other coatings for aesthetic or protective purposes. The selection of the overcoating System depends on the exposure and project-specific requirements.
For additional protection from UV light in exposed areas, use one of the following Products:

- Sikagard®-550 W Elastic
- Sikagard®-675 W ElastoColor
- Sikagard®-5500 W

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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