

## PRODUCT DATA SHEET

# Parex<sup>®</sup> Monoblanco

### A Bright White One Coat Render

#### PRODUCT DESCRIPTION

A bright white, semi lightweight, one coat, weather resistant and breathable render for vertical masonry and concrete walls. MONOBLANCO is a bright white version of MONOREX GF.

#### USES

As an external render for application onto vertical masonry and concrete walls.

#### CHARACTERISTICS / ADVANTAGES

- Bright white in colour
- Range of finishing options
- Suitable for diesel and electric spray machines

#### APPROVALS / STANDARDS

EN998-1  
NSAI Certificate 05/0219  
BBA Certificate 21/5888

#### PRODUCT INFORMATION

<b>Chemical Base</b>	<b>COMPOSITION</b> Hydraulic mortar containing: <ul style="list-style-type: none"> <li>▪ Cement, lime, siliceous and calcareous sands, mineral pigments and specific admixtures</li> </ul>
<b>Packaging</b>	25 kg bags
<b>Shelf Life</b>	12 Months from date of manufacture
<b>Storage Conditions</b>	Dry frost free conditions
<b>Appearance / Colour</b>	<b>FINISHES</b> <ul style="list-style-type: none"> <li>▪ Fine Scraped</li> <li>▪ Sponge or Float Smoothed*</li> <li>▪ Trowel Smoothed*</li> <li>▪ Spray Textured - from tyrolean style to heavy roughcast effect.</li> </ul> For additional information refer to the data sheet on Textured Mineral Finishes. *The float/sponge/trowel smoothed finishes may vary in appearance, particularly due to different factors such as the line and level and condition of the substrate or the appearance of a slurry finish caused by over floating the surface. The latter may produce some micro cracking effect on the render surface which may affect the aesthetical appearance but does not affect its durability.
<b>Compressive Strength</b>	CS II
<b>Capillary Absorption</b>	W2

## APPLICATION INFORMATION

<b>Mixing Ratio</b>	5-5.5 L per 25 kg bag		
<b>Consumption</b>	Coverage is provided as a guidance only, excludes wastage and will vary subject to substrate conditions and thickness applied.		
<b>USES</b>	<b>WEATHERPROOFING COAT</b>	<b>DECORATION</b>	
Substrate	Concrete blocks, bricks, etc	Concrete, base coat renders, etc	
Scraped	1.0 - 1.1 m <sup>2</sup> @ 15 mm/25kg bag	1.4 - 1.6 m <sup>2</sup> @ 10 mm/25kg bag	
Float Smoothed	1.3 - 1.4 m <sup>2</sup> @ 15 mm/25kg bag	1.8 - 1.9 m <sup>2</sup> @ 10 mm/25kg bag	
Trowel /Sponged smoothed	1.3 - 1.4 m <sup>2</sup> @ 15 mm/25kg bag	1.8 - 1.9 m <sup>2</sup> @ 10 mm/25kg bag	

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LIMITATIONS

- Product intended for professional use.
- It is advisable when completing the different finishes, to take into account the hardening time, which will vary according to climatic conditions.
- Avoid applications on substrates exposed to direct sun or in hot drying winds.
- Do not apply on over heated substrates. In hot condition dampen the substrate prior to application.
- Dampen the render after application.
- Do not apply to a frozen substrate or on thawing substrates. Do not use in freezing conditions. Take precautions during damp climatic conditions. Discolouration could occur).
- Do not apply on very wet substrates or where there are wet patches. (Discolouration could occur).
- Minimum application temperatures: +5°C for light colours, +8°C for dark colours.
- Over 30°C, special precautions must be taken.
- In order to reduce the risk of colour differences after drying, always use the same batch number for the same façade.

## ECOLOGY, HEALTH AND SAFETY

### EQUIPMENT

#### EQUIPMENT REQUIRED

Application by Machine	SPRAY RENDER MACHINE	CONSTANT MIX AND PUMP MACHINE
Pump Pressure	10-12 bar (water)	15-16 bar/360 water flow L/hr
Pumping Distance/Height	Up to 120 m/60 m approx	Up to 50m/30m approx
Powersource	Diesel	Electric, -Based on PFT G4/G5

Other machine settings may differ

### SUBSTRATE QUALITY / PRE-TREATMENT

#### SUITABLE SUBSTRATES

Masonry and walls conforming to BS 5628-3 and constructed from the following:

- Construction should conform to IS EN 1996-1-1:2005 + A1:2008 Eurocode 6 code of practice for use of masonry.
- Ultra-lightweight, lightweight & dense aggregate and traditional concrete blocks(1).
- Hollow blocks.
- Bricks.
- Clay blocks e.g. Porotherm(1)
- Standard low and normal density lightweight aircrete blocks.
- Breeze blocks (clinker)(1).
- Stone/rubble stone.
- Shuttered concrete(1).
- Expanded clay insulation blocks(1).
- Clean, sound, well adhered existing render.
- Base coats conforming to BS EN 13914-1
- PAREX grey weather resistant base coats, e.g. MONOGRIS E, PARMUREX or TRADIREX.
- Dry-stacked inter-locking modular wall units e.g. Durisol recycled timber blocks. Durisol with MONOREX GM is NHBC approved for single skin external wall construction.
- For below dpc applications and old substrates in accordance with BS8000 - 4 Code of Practice for Waterproofing, consult Sika.

(1) These substrates will require a suction control coat of MICRO GOBETIS 3000

UNSUITABLE FOR

- Weak mortar or plaster (Gypsum) coated constructions.
- Exposed vertical substrates with a backward incline above 10 ° - a backward incline may affect water runoff and may have a tendency to hold moisture.
- Painted substrates - Unless treated with PARINTER. Contact Sika.

#### SUBSTRATE PREPARATION

- Substrates must be clean, sound, dust-free and free of any material which may prevent adhesion.
- Remove all traces of plaster, paint, etc.
- Construction of the masonry must comply with BS 8000-3.
- On low suction substrates e.g. shuttered concrete or high suction substrates e.g. lightweight aircrete or clay blockwork, first apply a coat of ready-to use MICRO GOBETIS 3000 or a MONOBLANCO key-coat made up by adding 0.5 L of 751 LANKOLATEX to the mixing water volume for a 25 kg bag of MONOBLANCO.
- On wet or wet patchy substrates or where different materials have been used it is advisable to apply a key coat made up by exchanging 0.5 L of water for 0.5 L of 751 LANKOLATEX or FIXOPIERRE for the mixing volume for a 25 kg bag of MONOBLANCO. Allow the key coat to fully dry a minimum of 48 hours before the application of the next coat. This suggestion will assist against the effect of 'block ghosting' and shade variation.
- TV10 MESH may also be required, dependent upon substrate condition and project specification.

#### Advisory note

- Due to shrinkage differentials, avoid applying a thin base coat and a thicker top coat application as the shrinkage values of a thicker top coat could cause the render to delaminate from the base coat. The same effect is also caused by applying a very hard render over a softer base coat.
- Always refer to the Parex mesh application details.
- To avoid shade variations always apply and finish the render application to whole elevations at the same time.

#### APPLICATION

- Refer to and comply with the Substrate Preparation first.
- For very severe wind driven rain index locations, high exposure or coastal zones please contact Parex® for additional guidance as the render thickness may need to be increased and additional surface treatment may be recommended.

#### SUITABLE FOR

- Machine or manual applications.
- Ensure the product is mixed correctly with the correct water content and do not allow the render to cure too quickly as surface holes in the render could

occur.  
FOR WEATHERPROOFING APPLICATIONS TO CONCRETE BLOCKS, CLAY BLOCKS, LIGHTWEIGHT AIRCRETE BLOCKS, BRICKS, ETC.

#### SCRAPED FINISH

- Apply a level, ruled compact 18 mm thick coat, level the surface with a straight edge, spatula or trowel flat. Allow to dry (3-16 hours) and depending on the substrate and drying conditions, scrape the surface in small circular motions using a scraping tool, removing no more than 3 mm from the surface.
- This scraping process must remove any slight imperfections and bring the application to the specified finished thickness. Each elevation must be scraped at the same stage, as early scraping will result in a slightly darker shade and later scraping in a lighter shade. The minimum finished thickness after scraping is 15 mm.
- After scraping, any dust on the surface should be removed by brushing with a clean soft bristle brush. Always stand back and examine the whole surface for blemishes and unevenness. Errors must be corrected at this stage as rectification later is not practical.

#### SPONGE / FLOAT / TROWEL FINISHES\*

- Apply a level, compact, minimum 15 mm thick coat. Obtain the finish with a stainless steel floating trowel, wooden, sponge or plastic float.

For ease of application and finish, avoid using AXEL 3000, ALGIREX or 751 LANKOLATEX in the top coat application of the trowel, float or sponge smooth finish.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### Product Data Sheet

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