

PRODUCT DATA SHEET

Sikafloor®-329

(formerly MTop BC 329)

Elastic polyurethane floor coating

PRODUCT DESCRIPTION

Sikafloor®-329 is a 2-part, solvent-free, elastic, self-levelling polyurethane base coat resin. It provides acoustic insulation to reduce footfall sound.

USES

Sikafloor®-329 is used as an elastic, self-smoothing base layer for Sika ComfortFloor® systems.

Please note:

- The Product may only be used by experienced professionals.
- The Product may only be used for interior applications.

CHARACTERISTICS / ADVANTAGES

- Reduces footfall sound and contact noise
- Soft underfoot
- Good crack bridging ability
- Good mechanical resistance
- High elasticity
- Very low VOC emissions

PRODUCT INFORMATION

Chemical Base	Polyurethane	
Packaging	Container Part A	10.4 kg
	Container Part B	4.6 kg
	Container Part A + Part B	15.0 kg
Refer to the current price list for available packaging variations.		
Colour	Part A	Coloured
	Part B	Light brown, transparent
	Cured colour	Grey
Shelf Life	12 months from date of production	

Storage Conditions

The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to the packaging.

Refer to the current Safety Data Sheet for information on safe handling and storage.

Density	Mixed Product	0.93 kg/l	(EN ISO 2811-1)
	Part A	0.85 kg/l	
	Part B	1.11 kg/l	
Solid content by mass	100 %		
Solid content by volume	100 %		
Colour	Part A	Liquid	
	Part B	Liquid	

TECHNICAL INFORMATION

Shore A Hardness	Cured 7 days at +23 °C	63	(EN ISO 868)
Tensile Strength	Cured 7 days at +23 °C and 50 % r.h.	1.7 MPa	(DIN 53504)
Elongation at Break	Cured 7 days at +23 °C	80 %	(DIN 53504)
Tensile adhesion strength	> 1.5 N/mm ² (failure in concrete)		(EN 1542)
Sound Insulation	Refer to the individual System Data Sheet.		

APPLICATION INFORMATION

Mixing Ratio	Part A : Part B (by weight)	100 : 44	
Consumption	Unfilled	2.5 kg/m ²	
Product Temperature	Maximum	+30 °C	
	Minimum	+10 °C	
Ambient Air Temperature	Maximum	+30 °C	
	Minimum	+10 °C	
Relative Air Humidity	Maximum	75 % r.h.	
Dew Point	Beware of condensation. The substrate and uncured applied product must be at least +3 °C above dew point to reduce the risk of condensation on the surface of the applied product.		
Substrate Temperature	Maximum	+30 °C	
	Minimum	+10 °C	
Substrate Moisture Content	Substrate	Test method	Moisture content
	Cementitious substrates	Calcium carbide method (CM method)	≤ 4 %
	No rising moisture (ASTM D4263, polyethylene sheet)		
Pot Life	+20 °C	25 minutes	

Waiting Time / Overcoating

Before overcoating the Product, allow:

Temperature	Minimum	Maximum
+15 °C	~24 hours	~3 days
+20 °C	~12 hours	~48 hours
+30 °C	~8 hours	~36 hours

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Refer to the following method statements:

- Sika Method Statement — Evaluation and preparation of surfaces for flooring systems
- Sika Method Statement — Sikafloor® mixing and application

LIMITATIONS

IMPORTANT

Indentations in resin due to high temperature combined with high point loading

Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading may lead to indentations in the resin.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling.

Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

Regulation (EC) No 1907/2006 (REACH) - Mandatory training

As from 24 August 2023 adequate training is required before industrial or professional use of this product. For more information and a link to the training visit <https://irl.sika.com/en/knowledge-hub-sika-ireland/pu-training.html>.



APPLICATION INSTRUCTIONS

EQUIPMENT

MIXING EQUIPMENT

- Electric double-paddle mixer (> 700 W, 300 rpm to 400 rpm)

APPLICATION EQUIPMENT

- Pin leveller
- Trowels, including serrated
- Spiked roller

SUBSTRATE PREPARATION

IMPORTANT

Reduced service life due to incorrect treatment of cracks

The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.

1. For static cracks, ensure the width is suitable for overcoating with Sikafloor®-329.
2. For dynamic cracks, ensure the movement is within the movement capacity of Sikafloor®-329.

TREATMENT OF JOINTS AND CRACKS

Construction joints and existing static surface cracks in substrate require pre-treating before full layer application. Use Sikadur® or Sikafloor® resins.

IMPORTANT

Maximum slope gradient

Do not apply on substrates with a slope gradient > 1 %.

SUBSTRATE CONDITION

Cementitious substrates must be structurally sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum tensile strength of 1.5 N/mm².

Substrates must be clean, dry and free of contaminants such as dirt, oil, grease, coatings, laitance, surface treatments and loose friable material.

MECHANICAL SUBSTRATE PREPARATION

IMPORTANT

Surface defects due to voids in the substrate

Voids and blow holes in the substrate will weaken the surface and damage the covering Product if not repaired during the preparation process.

1. Fully expose blow holes and voids during surface preparation to identify the required repairs.
1. Remove weak cementitious substrates.
2. Prepare cementitious substrates mechanically using abrasive blast cleaning, abrasive planing or scarifying equipment to remove cement laitance.
3. Where thin layer resins are going to be applied, remove high spots by grinding.
4. Remove all dust, loose and friable material from the application surface with an industrial vacuuming

equipment.

5. Level the surface or fill cracks, blow holes and voids with products from the Sikafloor®, Sikadur® and Sikagard® range of materials.

For additional information on products for leveling and repairing defects, contact Sika® Technical Services.

SUBSTRATE PREPARATION OF NON-CEMENTITIOUS SUBSTRATES

For information on substrate preparation of non-cementitious substrates, contact Sika® Technical Services.

MIXING

1. Mix part A until a uniform colour and mix has been achieved.
2. Add Part B (hardener) to Part A.
3. IMPORTANT Do not mix excessively. Mix Part A + B continuously for ~3 minutes until a uniformly coloured mix is achieved.
4. To ensure thorough mixing, pour materials into another container and mix again to achieve a smooth and uniform mix.
5. During the final mixing stage, scrape down the sides and bottom of the mixing container with a flat or straight edge trowel at least once to ensure complete mixing.

APPLICATION

IMPORTANT

Strictly follow installation procedures

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

IMPORTANT

Protect from moisture

After application, protect the Product from damp, condensation and direct water contact for at least 24 hours.

IMPORTANT

Foaming due to water contact of uncured material

Uncured material reacts with water of any kind, which leads to foaming.

1. During the application, wear head and wrist bands to avoid sweat falling onto the uncured material.

IMPORTANT

No application on rising moisture

Do not apply on substrates with rising moisture.

IMPORTANT

Damaged finish due to heating with fossil fuel heaters

Fossil fuel heaters powered by gas, oil or paraffin produce large quantities of both carbon dioxide and water vapour, which may adversely affect the finish.

1. For temporary heating, use only electrically powered warm air blower systems. Do not use gas, oil, paraffin or other fossil fuel heaters.

SELF-SMOOTHING WEARING LAYER

1. Pour the mixed Product onto the substrate. Note For consumption, refer to Application Information.
2. Apply the Product evenly over the surface with a serrated trowel.
3. To achieve a smooth finish, smooth the surface with the flat side of a trowel.
4. Back roll the surface in two directions at right angles with a steel spike roller.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika® Thinner C immediately after use. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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