

## Statement of Verification

BREG EN EPD No.: 000310  
ECO EPD Ref. No. 000230

Issue 01

This is to verify that the  
**Environmental Product Declaration**  
provided by:

**Sika Services AG**

is in accordance with the requirements of:

**EN 15804:2012+A1:2013**

and

**BRE Global Scheme Document SD207**

This declaration is for:  
**SikaProof A+**

**BRE** ✓ **Global**  
**Verified**  
**EPD**

## Company Address

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**BUILDING TRUST**



*Emma Baker*

Signed for BRE Global Ltd

Emma Baker  
Operator

10 August 2020  
Date of this Issue

09 August 2025  
Date of First Issue

09 August 2025  
Expiry Date



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## Environmental Product Declaration

EPD Number: 000310

### General Information

| EPD Programme Operator                                                                                                                                                                                                                                                                                                                  | Applicable Product Category Rules                                                                                                                    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| BRE Global<br>Watford, Herts<br>WD25 9XX<br>United Kingdom                                                                                                                                                                                                                                                                              | BRE Global Product Category Rules (PCR) for Type III EPD of Construction Products to EN 15804+A1                                                     |
| Commissioner of LCA study                                                                                                                                                                                                                                                                                                               | LCA consultant/Tool                                                                                                                                  |
| Sika Services AG<br>Tüffenwies 16<br>Zurich<br>8048<br>Switzerland                                                                                                                                                                                                                                                                      | Sika Technology AG<br>Tüffenwies 16<br>Zurich<br>8048<br>Switzerland<br><a href="http://www.sika.com/sustainability">www.sika.com/sustainability</a> |
| Declared/Functional Unit                                                                                                                                                                                                                                                                                                                | Applicability/Coverage                                                                                                                               |
| 1 m <sup>2</sup> of waterproofing system for a reference service life of 60 years.                                                                                                                                                                                                                                                      | Product Average.                                                                                                                                     |
| EPD Type                                                                                                                                                                                                                                                                                                                                | Background database                                                                                                                                  |
| Cradle to Grave                                                                                                                                                                                                                                                                                                                         | GaBi                                                                                                                                                 |
| Demonstration of Verification                                                                                                                                                                                                                                                                                                           |                                                                                                                                                      |
| CEN standard EN 15804 serves as the core PCR <sup>a</sup>                                                                                                                                                                                                                                                                               |                                                                                                                                                      |
| Independent verification of the declaration and data according to EN ISO 14025:2010<br><input type="checkbox"/> Internal <input checked="" type="checkbox"/> External                                                                                                                                                                   |                                                                                                                                                      |
| (Where appropriate <sup>b</sup> )Third party verifier:<br>Nigel Jones                                                                                                                                                                                                                                                                   |                                                                                                                                                      |
| a: Product category rules<br>b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)                                                                                                                                                                          |                                                                                                                                                      |
| Comparability                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                      |
| Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance |                                                                                                                                                      |

## Information modules covered

| Product                             |                                     |                                     | Construction                        |                                     | Use stage                           |                                     |                                     |                                     |                                     |                                     |                                     | End-of-life                         |                                     |                                     |                                     | Benefits and loads beyond the system boundary |
|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-----------------------------------------------|
| A1                                  | A2                                  | A3                                  | A4                                  | A5                                  | Related to the building fabric      |                                     |                                     |                                     |                                     | Related to the building             |                                     | C1                                  | C2                                  | C3                                  | C4                                  |                                               |
| Raw materials supply                | Transport                           | Manufacturing                       | Transport to site                   | Construction – Installation         | Use                                 | Maintenance                         | Repair                              | Replacement                         | Refurbishment                       | Operational energy use              | Operational water use               | Deconstruction demolition           | Transport                           | Waste processing                    | Disposal                            | Reuse, Recovery and/or Recycling potential    |
| <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/>           |

Note: Ticks indicate the Information Modules declared.

## Manufacturing site(s)

This environmental product declaration is for 1 square metre of SikaProof® A+ produced by Sika Services AG at following manufacturing facilities:

Sika Manufacturing AG  
Industriestrasse 26  
Sarnen  
6060  
Switzerland

## Construction Product:

### Product Description

SikaProof® A+ is pre-applied fully bonded composite sheet membrane waterproofing system based on high flexible FPO membrane. SikaProof® A+ is available either in 1.0 m or 2.0 m wide sheets in the following thicknesses: 0.8 mm (SikaProof® A+ 08) and 1.2 mm (SikaProof® A+ 12). The results in this EPD refer to SikaProof® A+ 12 with a mass of 1,75 kg/m<sup>2</sup> (-5/+10 %).

### Technical Information

| Property                                                        | Value, Unit                      |
|-----------------------------------------------------------------|----------------------------------|
| Resistance to Impact                                            | ≥ 400 mm                         |
| Tensile Strength (machine direction) as per EN 12311-2 Method A | ≥ 750 N/50 mm                    |
| Tensile Strength (cross direction) as per EN 12311-2 Method A   | ≥ 750 N/50 mm                    |
| Modulus of Elasticity in Tension as per EN ISO 527-3            | ≤ 35 N/mm <sup>2</sup> (-/+ 10%) |
| Elongation (machine direction) as per EN 12311-2 Method A       | ≥ 1100%                          |
| Elongation (cross direction) as per EN 12311-2 Method A         | ≥ 1100%                          |
| Adhesion in Peel to Concrete after 28 days as per EN 1372       | ≥ 2.00 N/mm                      |

| Property                                                                  | Value, Unit                                       |
|---------------------------------------------------------------------------|---------------------------------------------------|
| Joint Shear Resistance as per EN 12317-2                                  | ≥ 100 N/50 mm                                     |
| Reaction to Fire as per EN 13501-1                                        | Class E                                           |
| Accelerated Ageing in Alkaline Environment as per EN 1847 and EN 1928     | Pass (28 d/+23°C)<br>Pass (Method B, 24 h/60 kPa) |
| Watertightness as per EN 1928                                             | Pass (Method B, 24 h/60 kPa)                      |
| Resistance to lateral water migration as per ASTM D5385 Modified          | Pass, up to 7 bar                                 |
| Durability of Watertightness against Ageing as per EN 1847 and EN 1928    | Pass (12 weeks)<br>Pass (Method B, 24 h/60 kPa)   |
| Durability of Watertightness against Chemicals as per EN 1847 and EN 1928 | Pass (28 d/+23°C)<br>Pass (Method B, 24 h/60 kPa) |

Further information about the product including product data sheets can be accessed via [www.sika.com](http://www.sika.com).

### Main Product Contents

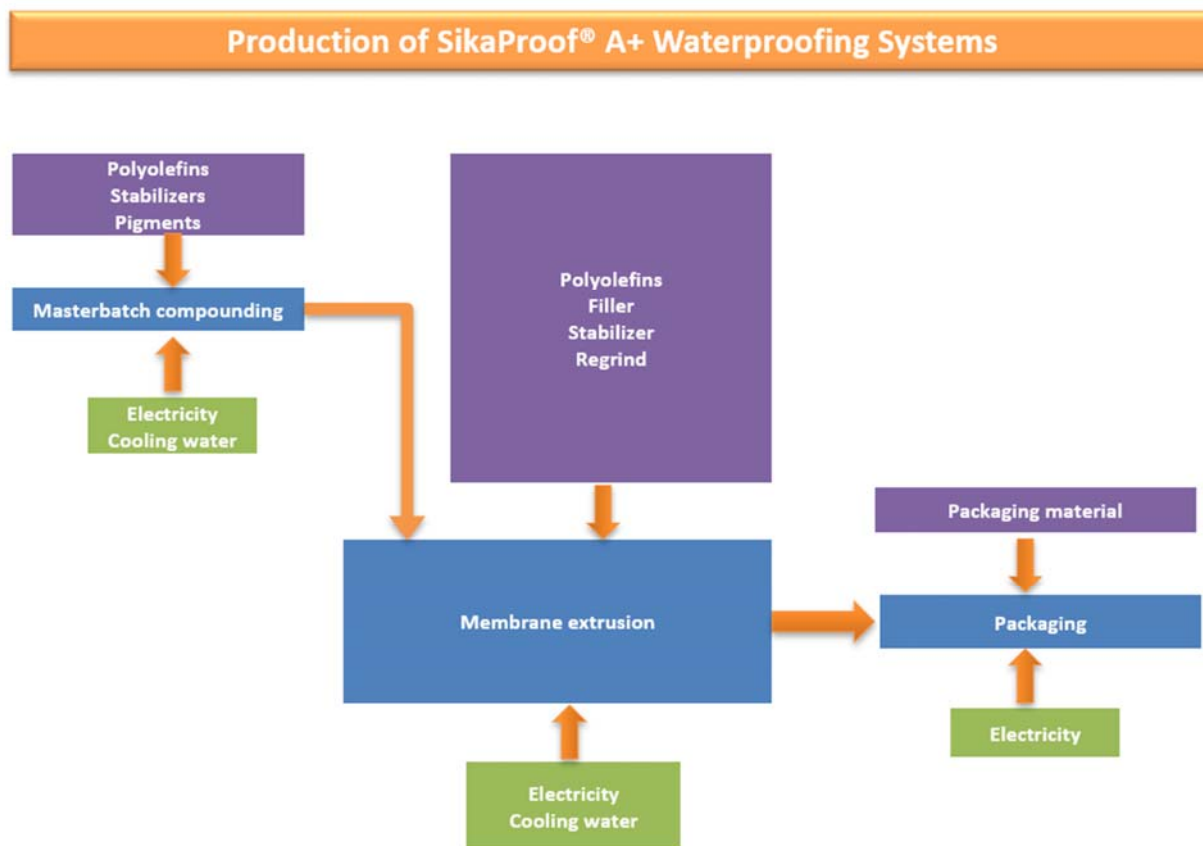
| Material/Chemical Input   | %       |
|---------------------------|---------|
| Thermoplastic polyolefins | 50 – 70 |
| Fillers                   | 20 – 30 |
| Pigments                  | 0 – 1   |
| Stabilizers (UV/heat)     | 0 – 1   |

### Production Process

The SikaProof® A+ membrane is manufactured by a state-of-the-art extrusion process in Sarnen, Switzerland.

The polymer and additives are compounded into a masterbatch and then blended with the other material inputs by means of automatic dosing units and extruded into the membrane. Line start-up waste and edge trim are processed and fed back into the production process. The membrane is cooled on large rolls and the final thickness of the extruded membrane is automatically monitored and adjusted.

## Process flow diagram



## Construction Installation

SikaProof® A+ is loose laid onto prepared substrates or formwork before fixing reinforcement and casting concrete. The overlaps of the sheets are either sealed with self-adhesive tapes or thermally jointed with hot air heating equipment. Due to the overlaps the average consumption of membrane per 1m<sup>2</sup> is approx. 3.33%. The installation must be carried out only by Sika instructed contractors. Please refer to the product data sheet and method statement for detailed instructions.

## Use Information

During the services life of the building there is no ordinary maintenance, repair/refurbishment or replacement required, if the SikaProof® A+ membrane system is correctly and properly applied.

The high durability and reliability of the fully bonded waterproofing membranes system SikaProof® A+ will limit any repair work to a minimum, if a membrane damage occurs.

A basement waterproofing solution lasts the lifetime of the building as it remains incorporated within the foundation. A 60-year building service life for SikaProof® A+ can thus be assumed. As certified by the British Board of Agrément (BBA) for SikaProof® A, "under normal service conditions the products will provide an effective barrier to the transmission of moisture and will resist the ingress of radon for the life of the structure in which they have been incorporated" (BBA Certificate 13/5075, 2017). The service life of SikaProof® A+ is therefore assumed to be equal or higher as that of SikaProof® A.

## End of Life

At the end of its service life the building is demolished and as the SikaProof® A+ system is attached to the concrete it is generally taken to landfill. The demolition process concerns mainly the concrete structure of which the SikaProof® A+ system is a minor part. Therefore, no other steps are considered necessary for this stage except for the transportation to landfill and landfilling.

## Life Cycle Assessment Calculation Rules

### Declared / Functional unit description

1m<sup>2</sup> of SikaProof® A+ waterproofing system for a reference service life of 60 years.

### System boundary

In accordance with the modular approach as defined in EN 15804, this cradle to grave EPD includes the product stage (A1-A3), construction process stage (A4-A5), use stage (B1-B7) and end-of-life stage (C1-C4).

### Data sources, quality and allocation

The primary data provided by Sika derive from the plant at Sarnen, Switzerland for 2020. Background LCI datasets are taken from the databases of GaBi software and ecoinvent Version 3.6. All datasets are less than 10 years old.

Production waste that was reclaimed and reused internally was simulated as closed-loop recycling in Modules A1-A3.

Benefits from incineration of product losses and for the disposal of packaging are credited in Module D; this also applies to the reuse of wooden pallets.

### Cut-off criteria

All data was taken into consideration (recipe constituents, thermal energy used, electricity used).

Transportation was considered for all inputs and outputs.

The manufacturing of the production machines and systems and associated infrastructure were not considered in the LCA.

## LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

### Parameters describing environmental impacts

|                                                           |                                      |      | GWP                       | ODP              | AP                        | EP                                         | POCP                                    | ADPE         | ADPF                     |
|-----------------------------------------------------------|--------------------------------------|------|---------------------------|------------------|---------------------------|--------------------------------------------|-----------------------------------------|--------------|--------------------------|
|                                                           |                                      |      | kg CO <sub>2</sub> equiv. | kg CFC 11 equiv. | kg SO <sub>2</sub> equiv. | kg (PO <sub>4</sub> ) <sup>3-</sup> equiv. | kg C <sub>2</sub> H <sub>4</sub> equiv. | kg Sb equiv. | MJ, net calorific value. |
| Product stage                                             | Raw material supply                  | A1   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                                           | Transport                            | A2   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                                           | Manufacturing                        | A3   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                                           | Total (of product stage)             | A1-3 | 4.30E+00                  | 3.19E-09         | 5.97E-03                  | 1.17E-03                                   | 1.03E-03                                | 4.18E-06     | 1.20E+02                 |
| Construction process stage                                | Transport                            | A4   | 8.65E-02                  | 1.41E-17         | 1.96E-04                  | 4.81E-05                                   | -6.80E-05                               | 7.14E-09     | 1.17E+00                 |
|                                                           | Construction                         | A5   | 5.36E-01                  | 1.38E-10         | 2.95E-04                  | 5.87E-05                                   | 4.34E-05                                | 1.84E-07     | 5.29E+00                 |
| Use stage                                                 | Use                                  | B1   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Maintenance                          | B2   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Repair                               | B3   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Replacement                          | B4   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Refurbishment                        | B5   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Operational energy use               | B6   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Operational water use                | B7   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
| End of life                                               | Deconstruction, demolition           | C1   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Transport                            | C2   | 2.68E-02                  | 4.37E-18         | 5.70E-05                  | 1.39E-05                                   | -1.90E-05                               | 2.21E-09     | 3.63E-01                 |
|                                                           | Waste processing                     | C3   | 0.00E+00                  | 0.00E+00         | 0.00E+00                  | 0.00E+00                                   | 0.00E+00                                | 0.00E+00     | 0.00E+00                 |
|                                                           | Disposal                             | C4   | 2.56E-02                  | 1.42E-16         | 1.64E-04                  | 1.85E-05                                   | 1.24E-05                                | 9.89E-09     | 3.64E-01                 |
| Potential benefits and loads beyond the system boundaries | Reuse, recovery, recycling potential | D    | -7.22E-02                 | -1.83E-09        | -3.10E-04                 | -8.07E-04                                  | -3.91E-05                               | -1.00E-07    | -2.63E+00                |

GWP = Global Warming Potential;  
 ODP = Ozone Depletion Potential;  
 AP = Acidification Potential for Soil and Water;  
 EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone;  
 ADPE = Abiotic Depletion Potential – Elements;  
 ADPF = Abiotic Depletion Potential – Fossil Fuels;

## LCA Results (continued)

| Parameters describing resource use, primary energy        |                                      |      |          |           |           |          |          |           |
|-----------------------------------------------------------|--------------------------------------|------|----------|-----------|-----------|----------|----------|-----------|
|                                                           |                                      |      | PERE     | PERM      | PERT      | PENRE    | PENRM    | PENRT     |
|                                                           |                                      |      | MJ       | MJ        | MJ        | MJ       | MJ       | MJ        |
| Product stage                                             | Raw material supply                  | A1   | AGG      | AGG       | AGG       | AGG      | AGG      | AGG       |
|                                                           | Transport                            | A2   | AGG      | AGG       | AGG       | AGG      | AGG      | AGG       |
|                                                           | Manufacturing                        | A3   | AGG      | AGG       | AGG       | AGG      | AGG      | AGG       |
|                                                           | Total (of product stage)             | A1-3 | 5.12E+00 | 2.20E+00  | 7.32E+00  | 6.47E+01 | 6.08E+01 | 1.26E+02  |
| Construction process stage                                | Transport                            | A4   | 6.59E-02 | 0.00E+00  | 6.59E-02  | 1.17E+00 | 0.00E+00 | 1.17E+00  |
|                                                           | Construction                         | A5   | 4.25E-01 | -9.52E-02 | 3.30E-01  | 6.47E+01 | 2.54E+00 | 5.55E+00  |
| Use stage                                                 | Use                                  | B1   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Maintenance                          | B2   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Repair                               | B3   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Replacement                          | B4   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Refurbishment                        | B5   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Operational energy use               | B6   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Operational water use                | B7   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| End of life                                               | Deconstruction, demolition           | C1   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Transport                            | C2   | 0.00E+00 | 0.00E+00  | 2.04E-02  | 0.00E+00 | 0.00E+00 | 3.64E-01  |
|                                                           | Waste processing                     | C3   | 0.00E+00 | 0.00E+00  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|                                                           | Disposal                             | C4   | 0.00E+00 | 0.00E+00  | 4.91E-02  | 0.00E+00 | 0.00E+00 | 3.74E-01  |
| Potential benefits and loads beyond the system boundaries | Reuse, recovery, recycling potential | D    | 0.00E+00 | 0.00E+00  | -1.93E+00 | 0.00E+00 | 0.00E+00 | -3.19E+00 |

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;  
 PERM = Use of renewable primary energy resources used as raw materials;  
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;  
 PENRM = Use of non-renewable primary energy resources used as raw materials;  
 PENRT = Total use of non-renewable primary energy resource

## LCA Results (continued)

| Parameters describing resource use, secondary materials and fuels, use of water |                                      |      |          |                           |                           |                |
|---------------------------------------------------------------------------------|--------------------------------------|------|----------|---------------------------|---------------------------|----------------|
|                                                                                 |                                      |      | SM       | RSF                       | NRSF                      | FW             |
|                                                                                 |                                      |      | kg       | MJ<br>net calorific value | MJ<br>net calorific value | m <sup>3</sup> |
| Product stage                                                                   | Raw material supply                  | A1   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Transport                            | A2   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Manufacturing                        | A3   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Total (of product stage)             | A1-3 | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 3.58E-02       |
| Construction process stage                                                      | Transport                            | A4   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 7.63E-05       |
|                                                                                 | Construction                         | A5   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 2.33E-03       |
| Use stage                                                                       | Use                                  | B1   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Maintenance                          | B2   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Repair                               | B3   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Replacement                          | B4   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Refurbishment                        | B5   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Operational energy use               | B6   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Operational water use                | B7   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
| End of life                                                                     | Deconstruction, demolition           | C1   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Transport                            | C2   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 2.37E-05       |
|                                                                                 | Waste processing                     | C3   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 0.00E+00       |
|                                                                                 | Disposal                             | C4   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 9.42E-05       |
| Potential benefits and loads beyond the system boundaries                       | Reuse, recovery, recycling potential | D    | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | -1.01E-03      |

SM = Use of secondary material;  
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;  
FW = Net use of fresh water

## LCA Results (continued)

| Other environmental information describing waste categories |                                      |      |           |           |           |
|-------------------------------------------------------------|--------------------------------------|------|-----------|-----------|-----------|
|                                                             |                                      |      | HWD       | NHWD      | RWD       |
|                                                             |                                      |      | kg        | kg        | kg        |
| Product stage                                               | Raw material supply                  | A1   | AGG       | AGG       | AGG       |
|                                                             | Transport                            | A2   | AGG       | AGG       | AGG       |
|                                                             | Manufacturing                        | A3   | AGG       | AGG       | AGG       |
|                                                             | Total (of product stage)             | A1-3 | 5.03E-05  | 7.30E-02  | 2.38E-03  |
| Construction process stage                                  | Transport                            | A4   | 5.46E-08  | 1.79E-04  | 1.46E-06  |
|                                                             | Construction                         | A5   | 2.18E-06  | 5.54E-03  | 1.06E-04  |
| Use stage                                                   | Use                                  | B1   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Maintenance                          | B2   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Repair                               | B3   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Replacement                          | B4   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Refurbishment                        | B5   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Operational energy use               | B6   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Operational water use                | B7   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
| End of life                                                 | Deconstruction, demolition           | C1   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Transport                            | C2   | 1.69E-08  | 5.57E-05  | 4.50E-07  |
|                                                             | Waste processing                     | C3   | 0.00E+00  | 0.00E+00  | 0.00E+00  |
|                                                             | Disposal                             | C4   | 5.71E-09  | 1.88E+00  | 4.20E-06  |
| Potential benefits and loads beyond the system boundaries   | Reuse, recovery, recycling potential | D    | -1.12E-09 | -1.31E-03 | -2.12E-04 |

HWD = Hazardous waste disposed;  
 NHWD = Non-hazardous waste disposed;  
 RWD = Radioactive waste disposed

## LCA Results (continued)

| Other environmental information describing output flows – at end of life |                                      |      |          |          |          |                       |
|--------------------------------------------------------------------------|--------------------------------------|------|----------|----------|----------|-----------------------|
|                                                                          |                                      |      | CRU      | MFR      | MER      | EE                    |
|                                                                          |                                      |      | kg       | kg       | kg       | MJ per energy carrier |
| Product stage                                                            | Raw material supply                  | A1   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Transport                            | A2   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Manufacturing                        | A3   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Total (of product stage)             | A1-3 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
| Construction process stage                                               | Transport                            | A4   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Construction                         | A5   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.99E-01              |
| Use stage                                                                | Use                                  | B1   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Maintenance                          | B2   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Repair                               | B3   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Replacement                          | B4   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Refurbishment                        | B5   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Operational energy use               | B6   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Operational water use                | B7   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
| End of life                                                              | Deconstruction, demolition           | C1   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Transport                            | C2   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Waste processing                     | C3   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.97E+00              |
|                                                                          | Disposal                             | C4   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
| Potential benefits and loads beyond the system boundaries                | Reuse, recovery, recycling potential | D    | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |

CRU = Components for reuse;  
MFR = Materials for recycling

MER = Materials for energy recovery;  
EE = Exported Energy

## Scenarios and additional technical information

| Scenarios and additional technical information |                                                                            |                   |         |
|------------------------------------------------|----------------------------------------------------------------------------|-------------------|---------|
| Scenario                                       | Parameter                                                                  | Units             | Results |
| A4 – Transport to the building site            | Transport of the SikaProof® A+ membranes to the building site              |                   |         |
|                                                | Diesel / Euro 5 Truck                                                      | L/km              | 0.0049  |
|                                                | Distance:                                                                  | km                | 600     |
|                                                | Capacity utilisation (not incl. empty returns)                             | %                 | 85      |
|                                                | Bulk density of transported products                                       | kg/m <sup>3</sup> | 1136.25 |
| A5 – Installation in the building              | Installation of the SikaProof® A+ membranes in the building                |                   |         |
|                                                | Ancillary materials for installation                                       | %                 | 3.33    |
|                                                | Waste materials from installation wastage                                  | %                 | 1       |
| B2 – Maintenance                               | Maintenance of the SikaProof® A+ membranes                                 |                   |         |
|                                                | No maintenance necessary                                                   | N/A               | N/A     |
| B3 – Repair                                    | Repair of the SikaProof® A+ membranes                                      |                   |         |
|                                                | No repair necessary                                                        | N/A               | N/A     |
| B4 – Replacement                               | Replacement of the SikaProof® A+ membranes                                 |                   |         |
|                                                | No replacements necessary                                                  | N/A               | N/A     |
| B5 – Refurbishment                             | Refurbishment of the SikaProof® A+ membranes                               |                   |         |
|                                                | No refurbishment necessary                                                 | N/A               | N/A     |
| Reference service life                         | Reference service life of the SikaProof® A+ membranes                      |                   |         |
|                                                | Reference service life                                                     | years             | 60      |
| B6 – Use of energy;<br>B7 – Use of water       | Use of water and energy associated with the use of SikaProof® A+ membranes |                   |         |
|                                                | None needed                                                                | N/A               | N/A     |
| C2<br>End of life                              | Transport of the SikaProof® A+ membranes to the final disposal site        |                   |         |
|                                                | Diesel / Euro 5 Truck                                                      | L/km              | 0.0049  |
|                                                | Distance                                                                   | km                | 250     |
|                                                | Capacity utilisation (not incl. empty returns)                             | %                 | 85      |

| Scenarios and additional technical information |                                                                                                                                                                                                                                                                                                                                                                                 |                   |         |
|------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|---------|
| Scenario                                       | Parameter                                                                                                                                                                                                                                                                                                                                                                       | Units             | Results |
|                                                | Bulk density of transported product                                                                                                                                                                                                                                                                                                                                             | kg/m <sup>3</sup> | 1136.25 |
| C4,<br>End of life                             |                                                                                                                                                                                                                                                                                                                                                                                 |                   |         |
|                                                | Waste for final disposal to Landfill                                                                                                                                                                                                                                                                                                                                            | %                 | 100     |
| Module D                                       | The benefits from incineration of waste produced during installation are credited in Module D as avoided generation of electricity and thermal energy, since in modern incineration plants the energy of combustion is used to produce power and thermal energy. The partial reuse of pallets from packaging is also included in Module D as avoided production of new pallets. |                   |         |

## Summary, comments and additional information

### Interpretation

The displayed results apply to SikaProof® A+12. To calculate results for other thicknesses, the following formula can be used:

$$I_x = ( ( x + 0.28 ) / 1.48 ) * I_{1.2}$$

[ $I_x$  = the unknown parameter value for SikaProof® A+ systems with a membrane thickness of "x" mm (e.g. 0.8 mm)]

Figure 1 shows the relative contributions of the different modules to the various environmental impact categories and to primary energy use in a dominance analysis.

As can be seen from the results, the product stage (Modules A1-A3) contributes the most significantly to all environmental impact categories and primary energy use. The installation of the membranes (Module A5) also plays a role due to waste disposal and the impacts from the losses and overlap, however to a lesser extent than the product stage. For this reason, the product stage is examined more closely in the following interpretation.

The dominant influence in all environmental impact categories arises from the raw materials involved in the production of the membrane, which represent at least 89% of the impacts in each environmental impact category. The exception is ozone depletion potential, where the main contributors to the product stage are split between the packaging materials (55%) and the raw materials (45%).

Within the raw materials, the polymers play an important role in terms of GWP (93%), AP (87%), POCP (93%), ADPF (69%), ADPE (85%), PERT (85%) and PENRT (98%). The influence of the stabilisers can be seen in ODP (79%), while the influence of the pigments can be seen in ODP (21%), AP (8%), EP (4%), POCP (4%), ADPE (19%), and PERT (7%). The influence of the fillers is generally lower than the other raw materials but can be seen in GWP (5%), AP (3%), EP (3%), ADPE (9%) and PERT (8%).

The polymers, which make up the highest share of the membrane mass, have the greatest influence on the environmental impact categories. The greatest influence in the production process of the membranes is the power consumption. The production process contributes the most to PERT (23%), EP (2.3%) and GWP (1.9%).

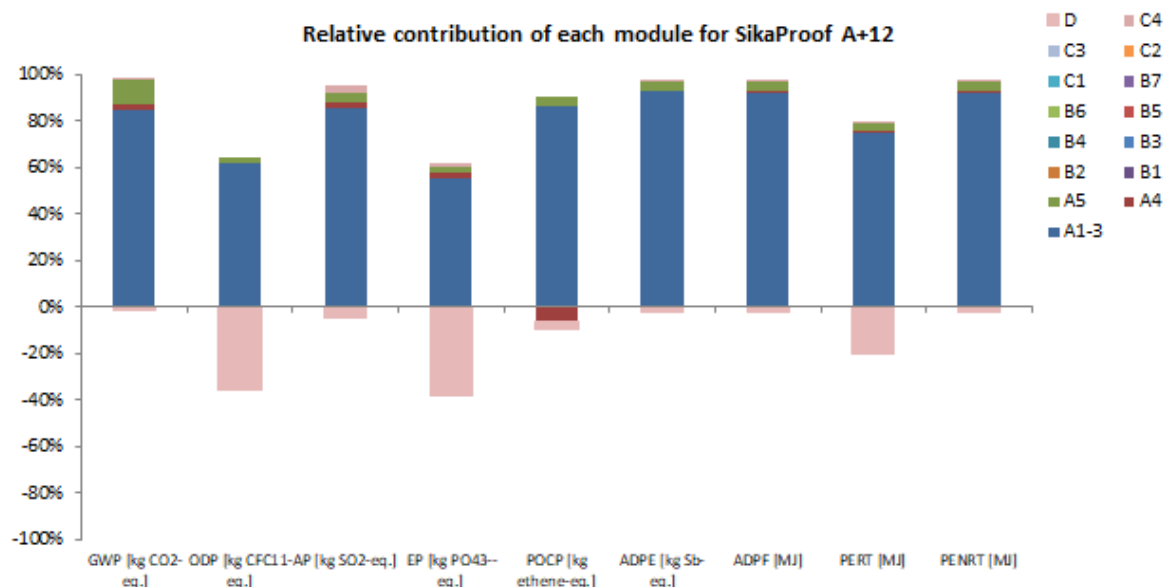


Figure 1

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