

PRODUCT DATA SHEET

Sika® Ucrete® PLCAS

(formerly Ucrete® PLCAS)

Conductive, heavy-duty, polyurethane primer for Sika® Ucrete® flooring

PRODUCT DESCRIPTION

Sika® Ucrete® PLCAS is a trowel-applied, conductive primer for use on prepared concrete substrates. It fills in anchor grooves and provides a smooth, even and completely sealed substrate prior to overlaying with conductive Sika® Ucrete® industrial flooring systems.

USES

Sika® Ucrete® PLCAS is used as a primer for Sika® Ucrete® industrial flooring systems.

Sika® Ucrete® PLCAS is used within dry process areas including the following application areas:

- Food and beverage facilities
- Pharmaceutical facilities
- Chemical and processing facilities
- Clean rooms
- Electronic facilities and data centres
- Defence estates

Please note:

- The Product may only be used by experienced professionals.

PRODUCT INFORMATION

Chemical Base	Water-based polyurethane cement hybrid
Packaging	13.28 kg Refer to the current price list for available packaging variations.
Shelf Life	Always refer to the best-before date of the individual packaging.
Storage Conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to the packaging. Refer to the current Safety Data Sheet for information on safe handling and storage.

CHARACTERISTICS / ADVANTAGES

- Expert installation by fully trained and licensed applicators
- Suitable for application on to 7-day-old concrete and 3-day-old polymer screed
- Electrostatically conductive
- Overcoating time of approximately 8 hours at +20 °C
- Low VOC emissions
- Good adhesion to green or hardened damp concrete
- Good temperature resistance
- Non-tainting from the end of mixing

APPROVALS / STANDARDS

- Halal Certification Europe (HCE), Sika® Ucrete®, WHFC, Certificate No. 21453-2/1/1/Y1
- Food and Beverage Facilities Suitability, Sika® Ucrete®, HACCP, Test Report No. I-PE-769-SA-2-RG-06b
- Indoor Air Comfort Gold EN 16516, Sika® Ucrete®, eurofins, Certificate No. IACG-321-01-01-2023

TECHNICAL INFORMATION

Tensile adhesion strength	> 2.0 N/mm ² (concrete failure)	(EN 1542)
Chemical Resistance	Laboratory-defined resistance to many individual chemicals. Before proceeding, contact Sika Technical Service for specific information.	

APPLICATION INFORMATION

Consumption	2 kg/m ² per mm of thickness	
Layer Thickness	1.0 mm to 2.0 mm	
Product Temperature	Maximum	+25 °C
	Minimum	+15 °C
Ambient Air Temperature	Maximum	+30 °C
	Minimum	+12 °C
Dew Point	Beware of condensation. The substrate and uncured applied product must be at least +3 °C above the dew point to reduce the risk of condensation or blooming on the surface of the applied product. Low temperatures and high humidity conditions increase the probability of blooming.	
Substrate Temperature	Maximum	+30 °C
	Minimum	+12 °C
Waiting Time / Overcoating	+10 °C and 50 % r.h.	16 hours
	+20 °C and 50 % r.h.	8 hours

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

Regulation (EC) No 1907/2006 (REACH) - Mandatory training

As from 24 August 2023 adequate training is required before industrial or professional use of this product. For more information and a link to the training visit <https://irl.sika.com/en/knowledge-hub-sika-ireland/pu-training.html>.



APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

IMPORTANT

Reduced service life due to incorrect treatment of cracks

The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.

1. For static cracks, ensure the width is suitable for overcoating with Sika® Ucrete® PLCAS.
2. For dynamic cracks, ensure the movement is within the movement capacity of Sika® Ucrete® PLCAS.

TREATMENT OF JOINTS AND CRACKS

Construction joints and existing static surface cracks in substrate require pre-treating before full layer application. Use Sikadur® or Sikafloor® resins.

The Product can be applied on green or damp concrete with no standing water. Allow for at least 3 days for early concrete shrinkage to occur to prevent shrinkage cracks from appearing on the wearing surface.

Cementitious substrates must be structurally sound and of sufficient compressive strength (minimum 30 N/mm²) with a minimum tensile strength of 1.5 N/mm².

Substrates must be clean, dry and free of contaminants such as dirt, oil, grease, coatings, laitance, surface treatments and loose friable material.

APPLICATION

Application must be undertaken by a fully trained and licensed Sika® Ucrete® applicator.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA IRELAND LIMITED

Ballymun Industrial Estate
Ballymun
Dublin 11, Ireland
Tel: +353 1 862 0709
Web: www.sika.ie
Twitter: @Sikalreland



Product Data Sheet

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