

# PRODUCT DATA SHEET

## SikaSwell® S-2

### Hydrophilic swellable joint sealant

#### PRODUCT DESCRIPTION

SikaSwell® S-2 is a 1-part polyurethane hydrophilic sealant which swells in contact with water to seal all types of construction joints and penetrations in concrete structures.

It is used to adhere the SikaSwell® A and SikaSwell® P profiles to the structure.

#### USES

Joint sealing:

- Construction joints
- Pipe and steel work penetrations through walls and floor slabs
- Around all types of penetrations and construction joints
- Construction joints in cable ducts

Fixing / Adhering swellable profiles:

- SikaSwell® A Profiles
- SikaSwell® P Profiles

#### CHARACTERISTICS / ADVANTAGES

- 1-part, easy and fast to apply
- Highly economical joint sealing solution
- Versatile solution for joints and details
- Optimised expansion rate
- Permanently water resistant (wet & dry cycles)
- Good adhesion to various substrates
- BBA system approvals with SikaSwell® A-2010

#### ENVIRONMENTAL INFORMATION

- Conforms to LEED v2009 IEQc 4.1 Low Emitting Materials-Adhesives and Sealants (VOC content requirement: < 420g/l less water)

#### PRODUCT INFORMATION

<b>Chemical Base</b>	1-part polyurethane, moisture curing	
<b>Packaging</b>	300 ml cartridges	12 cartridges / box
	600 ml unipacs	20 unipacs / box
	Refer to current price list for packaging variations	
<b>Appearance / Colour</b>	Oxide red	
<b>Shelf Life</b>	9 months from the date of production	
<b>Storage Conditions</b>	The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +25 °C. Always refer to packaging.	
<b>Density</b>	1.24 kg/l (at +23 °C)	(ISO 2811)

## TECHNICAL INFORMATION

<b>Shore A Hardness</b>	30–50, unswollen (7 d / +23 °C / 50 % r.h.)			(EN ISO 868)
<b>Change of volume</b>	<b>Time</b>	<b>Demineralised water</b>	<b>5 % saline solution</b>	(EN 14498)
	1 day	~25 %	~8 %	
	7 days	~100 %	~25 %	
	30 days	~200 %	~50 %	
Note: In a totally dry state, the Product shrinks to its original dimensions. The product then expands again upon further contact with water.				
<b>Swelling pressure</b>	The pressure developed by the material depends on the stiffness of the surrounding concrete structure, which is influenced by the concrete quality, voids, gaps and other weaknesses. In an ideal concrete structure the material can develop a swelling pressure up to > 10 bar.			
<b>Service Temperature</b>	Minimum	-20 °C		
	Maximum	+50 °C		

## SYSTEM INFORMATION

<b>System Structure</b>	Stand-alone solution:	
	Sealant	SikaSwell® S-2
	With a SikaSwell® profile:	
	Adhesive	SikaSwell® S-2
	Swelling profile	SikaSwell® A or SikaSwell® P

## APPLICATION INFORMATION

<b>Sag Flow</b>	< 2 mm (+23 °C / 50 % r.h.)			(ISO 7390)
<b>Consumption</b>	<b>Size of triangular section</b>	<b>300 ml cartridges</b>	<b>600 ml unipacs</b>	
	12 mm	4.1 m	8.2 m	
	15 mm	3.1 m	6.2 m	
	20 mm	1.8 m	3.6 m	
Consumption depends on the roughness and absorbency of the substrate. Note: These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.				
<b>Substrate Moisture Content</b>	Dry or matt damp. Do not apply in construction joints with standing water.			
<b>Curing Rate</b>	1 day (+23 °C / 50 % r.h.)	~2.0 mm		(CQP049-2)
	10 days (+23 °C / 50 % r.h.)	~10.0 mm		
<b>Skin Time</b>	60 minutes (+23 °C / 50 % r.h.)			(EN 15651-1)
	Place SikaSwell® profiles onto SikaSwell® S-2 within a maximum of 30 minutes.			
<b>Product Temperature</b>	Minimum	+5 °C		
	Maximum	+35 °C		
<b>Ambient Air Temperature</b>	Minimum	+5 °C		
	Maximum	+35 °C		

## Substrate Temperature

Minimum	+5 °C
Maximum	+35 °C

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LIMITATIONS

- Do not use SikaSwell® S-2 for movement joints.
- SikaSwell® S-2 expands if it becomes in contact with water. This is not instantaneous and will take a few hours.
- SikaSwell® S-2 is recommended for sealing against water pressures up to 2 bar. For pressures higher than 2 bar use an alternative or supplementary Sika Joint Sealing solutions or contact Sika Technical Services for further information.

## ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it is advisable to wear PPE when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY

The substrate must be sound, clean, dry or matt damp and free from all surface contaminants that could impair the adhesion of the sealant.

### SUBSTRATE PREPARATION

#### EXISTING CONCRETE

Rough surfaces are susceptible to leaking. If the surface roughness cannot be leveled with SikaSwell® S-2 the roughness needs to be removed. Use an appropriate Sika leveling mortar or mechanical treatment before the SikaSwell® S-2 and SikaSwell® A profile or SikaSwell® P profile is applied.

#### FRESHLY CAST CONCRETE

Freshly cast concrete can be smoothed with a batten where SikaSwell® S-2 is to be placed.

### APPLICATION METHOD / TOOLS

#### IMPORTANT

##### Minimum concrete cover

The Product must be placed in the centre of the concrete structure. The minimum cover to sealant on both sides must be 8 cm (reinforced concrete) or 15 cm (unreinforced concrete).

#### IMPORTANT

##### Ensure good compaction

During placement compact the fresh concrete well around the SikaSwell® to ensure a good dense concrete without voids or honeycombs  
SIKASWELL® S-2 SEALANT WITH A SIKASWELL® PROFILE

- Apply SikaSwell® S-2 adhesive in a narrow bed (size of triangular section ~12 mm) onto the prepared substrate. Extrude enough material to level the roughness of the substrate.
- Press the SikaSwell® A profile or SikaSwell® P profile firmly into the fresh applied SikaSwell® S-2. The profiles must be placed within maximum 30 minutes (at +23 °C / 50 % r.h.).
- Ensure full and continuous contact between the SikaSwell® S-2 and both the SikaSwell® profile and the substrate is achieved.
- Allow SikaSwell® S-2 to harden for 12 hours before placing concrete. For pouring height > 50 cm, SikaSwell® S-2 must harden for at least 24 hours before placing concrete.
- Protect the SikaSwell® S-2 against water (for example rain) until the concrete is placed.
- During placement compact the fresh concrete well around the SikaSwell® profile.

##### SIKASWELL® S-2 SEALANT AS STAND-ALONE SOLUTION

Structure thickness	Size of triangular section
< 20 cm	12 mm
20–30 cm	15 mm
30–50 cm	20 mm

- Apply SikaSwell® S-2 in a triangle bead onto the prepared substrate. Use a triangular nozzle or cut the nozzle to obtain a regular triangular extrusion section and apply SikaSwell® S-2 according to the above table.
- Ensure full and continuous contact between the SikaSwell® S-2 and the substrate is achieved.
- Allow SikaSwell® S-2 to harden minimum 12 hours before placing concrete. For pouring height > 50 cm, SikaSwell® S-2 must harden for at least 24 hours before placing concrete.
- Protect the SikaSwell® S-2 against water (for example rain) until the concrete is placed.

#### CLEANING OF TOOLS

Clean all tools and application equipment immediately after use with Sika® Colma Cleaner. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

### SIKA IRELAND LIMITED

Ballymun Industrial Estate  
Ballymun  
Dublin 11, Ireland  
Tel: +353 1 862 0709  
Web: [www.sika.ie](http://www.sika.ie)  
Twitter: @Sikalreland



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