

PRODUCT DATA SHEET

SikaBond®-54 Parquet

PREMIUM, ELASTIC, LOW VISCOUS WOOD FLOORING ADHESIVE

PRODUCT DESCRIPTION

SikaBond®-54 Parquet is a 1-component, solvent-free, wood flooring adhesive with very good workability.

USES

SikaBond®-54 Parquet is designed for full surface bonding of solid and engineered wood floors, mosaic parquet, industrial parquet, lam parquet, residential wood floors and paving, as well as chipboard floor systems and subfloors.

SikaBond®-54 Parquet is designed for use with most common types of wood floors and is especially designed for use with challenging woods.

CHARACTERISTICS / ADVANTAGES

- Economical, low consumption
- Adhesive can be sanded
- Floor can be sanded after 12 hours
- Elastic, footfall-sound dampening properties
- Suitable for bonding directly on old ceramic tiles
- Suitable for use with underfloor heating
- Very low emissions
- Reduces stress transfer between the wood floor and the substrate

ENVIRONMENTAL INFORMATION

- EMICODE EC1^{PLUS} R
- LEED v4 EQc 2: Low-Emission Materials

PRODUCT INFORMATION

Chemical Base	<i>i-Cure</i> ® Technology polyurethane	
Packaging	13 kg / 6.5kg metal pail 700ml foil	
Colour	Parquet brown	
Shelf Life	SikaBond®-54 Parquet has a shelf life of 12 months from the date of production, if it is stored properly in undamaged, original, sealed packaging, and if the storage conditions are met.	
Storage Conditions	SikaBond®-54 Parquet shall be stored in dry conditions, protected from direct sunlight and at temperatures between +5 °C and +25 °C.	
Density	~1.30 kg/l	(ISO 1183-1)

TECHNICAL INFORMATION

Shore A Hardness	~35 (after 28 days)	(ISO 868)
Tensile Strength	~1.5 N/mm ²	(ISO 37)
Elongation at Break	~500 %	(ISO 37)
Shear Strength	~1.5 N/mm ² (1 mm adhesive thickness)	(ISO 17178)
Service Temperature	+5 °C min. / +40 °C max.	

APPLICATION INFORMATION

Consumption	Full Surface Bonding		
	Type of Wood Floor	Consumption	Notched Trowel
	Lam parquet, mosaic parquet and industrial parquet	600–800 g/m ²	B3 (TKB Germany)
	Engineered wood strips and planks, lam and mosaic parquet	700–900 g/m ²	B6 (TKB Germany) SC+ MB (US Standard)
	Solid wood, engineered long-strips and panels, industrial parquet, other residential wood floors and paving, chipboard	800–1000 g/m ²	B11 (TKB Germany) P5 (US Standard)

For bonding long or wide boards, or when working on uneven substrates, it may be necessary to use a notched trowel with bigger notches to ensure that a sufficient amount of SikaBond®-54 Parquet is applied to provide a uniform adhesive surface and for preventing hollow sections i.e. without full surface bond.

For substrates primed with Sika® Primer MR Fast or Sika® Primer MB, the consumption of SikaBond®-54 Parquet may be reduced.

Sag Flow	SikaBond®-54 Parquet spreads very easily whilst maintaining stable trowel marks.
Ambient Air Temperature	+15 °C min. / +35 °C max.
Relative Air Humidity	40 % min. / 70 % max.
Substrate Temperature	During laying and until SikaBond®-54 Parquet has fully cured, the substrate and ambient temperatures shall be between +15 °C and +35 °C without, and between +20 °C and +35 °C with, underfloor heating

Substrate Moisture Content	Type of screed		
	Type of screed	Use without under-floor heating	Use with underfloor heating
	Cement screeds	2.0 % CM	1.8 % CM
	Anhydrite screeds	0.5 % CM	0.3 % CM
	Magnetite flooring	3–12 % CM ¹	3–12 % CM ¹

1 Depending on the organic content

Note: These values are only indicative. The actual permissible substrate moisture content depends on the specific screed composition. For all moisture contents, the quality of the substrates and surfaces, always follow the guidelines of the wood flooring manufacturer.

Curing Rate	~4.0 mm/24 hours (23 °C / 50 % r.h.)
Skin Time / Laying Time	~60 minutes (23 °C / 50 % r.h.)

APPLICATION INSTRUCTIONS

For the application of SikaBond®-54 Parquet all generally accepted rules for wood flooring installation apply. For further information, please refer to the Method Statement "Full Surface Bonding".

SUBSTRATE PREPARATION

- The substrate must be clean, dry, sound and homogeneous, free from oils, grease, dust and loose or friable particles. Paint, cement laitance and other poorly adhering contaminants must be removed.
- Concrete and/or cement screeds must be ground and thoroughly cleaned with an industrial vacuum.
- Anhydrite screeds, including flowable anhydrite screeds must be ground and thoroughly cleaned with an industrial vacuum shortly before bonding with the adhesive starts.
- Broadcast mastic asphalt must be primed with Sika® Primer MR Fast or Sika® Primer MB. For the instructions for use, please refer to the corresponding Product Data Sheet.
- Glazed ceramic and old existing ceramic tiles must be degreased and cleaned with Sika® Aktivator-205, or the tile surfaces must be ground and then thoroughly cleaned with an industrial vacuum.
- Wood and/or gypsum boards (e.g. chipboard, plywood) must be glued and/or screwed to the substructure in order to be fixed to the substrate. For floating dry-floors, contact Sika technical service.
- For other substrates contact our Sika technical service for advice and assistance.
- SikaBond®-54 Parquet can be used without priming on cement based floors, anhydrite floors, chipboards, concrete and ceramic tiles.
- For broadcasted mastic asphalt, cement based floors with excessive moisture content and use over old adhesive residues or on weak substrates use Sika® Primer MB. For detailed instructions contact Sika technical service.

APPLICATION METHOD / TOOLS

SikaBond®-54 Parquet is applied directly from the pail to properly prepared substrates and uniformly spread with a notched trowel.

Press the wood floor pieces firmly into the adhesive so that the wood floor underside is completely covered with the adhesive. The pieces can then be joined together using a hammer and an impact block. Many types of wood floors also have to be tapped into position from above. A distance of 10–15 mm from the wall to the wood floor must be maintained.

The floor can be walked on and/or sanded 24 to 48 hours after installation (23 °C / 50% r.h. up to 1 mm adhesive thickness depending on the environmental conditions and adhesive layer thickness).

Fresh, uncured adhesive on the wood floor surface must be removed immediately with a clean cloth and if necessary also cleaned with Sika® Remover-208 or Sika® TopClean-T. Always test wood floor surfaces for compatibility with Sika® Cleaner-208 before use. The guidelines of the wood floor manufacturer apply.

CLEANING OF TOOLS

Clean all tools and application equipment immediately after use with Sika® Remover-208 and/or Sika® Top-Clean T. Once cured, residual material can only be removed mechanically.

FURTHER DOCUMENTS

- Safety Data Sheet
- Pre-treatment Chart Sealing and Bonding
- Method Statement "Full Surface Bonding"

LIMITATIONS

- SikaBond®-54 Parquet is only suitable for use by professional wood floor applicators.
- For good workability, the adhesive temperature shall be $\geq +15$ °C.
- For proper curing of the adhesive, sufficient ambient humidity / moisture is necessary.
- A preliminary adhesion test is necessary before any application on glazed tiles.
- Before wood floors may be installed in non-insulated areas, such as basements or other areas without a damp proof membrane, Sikafloor® EpoCem must be applied and sealed with Sika® Primer MB to control the moisture. For detailed instructions, contact Sika technical service.
- For use with chemically pre-treated types of wood floors (e.g. those produced or treated with ammonia, wood stain, timber preservative) and woods with a relatively high oil content, SikaBond®-54 Parquet is only to be used with the written agreement of Sika technical service.
- Do not use on polyethylene (PE), polypropylene (PP), polytetrafluoroethylene (PTFE / Teflon), and other similar plasticized synthetic materials.
- Some other floor priming materials can negatively influence the adhesion of SikaBond®-54 Parquet (pre-trials recommended).
- SikaBond®-54 Parquet is designed as a wood floor bonding adhesive. When laying parquet type wood floors without tongued and grooved joints, e.g. mosaic parquet floors, avoid the wood floor adhesive extruding into the joints between the wood pieces.
- Avoid contact between any wood surface sealer coatings and adhesive. However, if direct contact with the adhesive is unavoidable, then the compatibility must be checked and confirmed before use of any coatings. For further information and advice contact Sika technical service.
- Do not expose uncured SikaBond®-54 Parquet to alcohol containing products as they may interfere with the curing reaction.
- For further information and advice, please contact Sika technical service.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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