

## PRODUCT DATA SHEET

# Sikalastic®-822

Hand applied liquid waterproofing membrane

### PRODUCT DESCRIPTION

Sikalastic®-822 is a 2-part elastic, crack bridging, hand applied polyurethane membrane.

### USES

Sikalastic®-822 installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

- As waterproofing membrane underneath hot poured asphalt on bridge and car park decks
- As waterproofing membrane for other concrete structures and non-trafficked concrete areas with an additional top coat for UV protection
- As repair kit for Sikalastic®-821 LV
- As waterproofing for upstands and details on torched bituminous membranes

### CHARACTERISTICS / ADVANTAGES

- excellent crack bridging properties
- Highly elastic waterproofing membrane

### PRODUCT INFORMATION

<b>Chemical Base</b>	2-component polyurethane resin
<b>Packaging</b>	Part A: 21 kg drum Part B: 14 kg drum
<b>Shelf Life</b>	6 months from date of production
<b>Storage Conditions</b>	Store properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures from +5 °C to +25 °C. Protect from direct sunlight and frost.
<b>Density</b>	Part A: ~1.69 kg/ Part B: ~1.05 kg/l Mixed resin: ~1.33 kg/l
<b>Solid content by weight</b>	~96 %

## TECHNICAL INFORMATION

Tensile Strength	~4.4 N/mm <sup>2</sup>	(DIN 53504)
Elongation at Break	350 % – 400 %	(DIN 53504)
Crack Bridging Ability	up to 0.3 mm at -20 °C	
Chemical Resistance	resistant to de-icing salts, bitumen and alkalis	
Thermal Resistance	short term resistant to mastic asphalt up to +240 °C	

## APPLICATION INFORMATION

Mixing Ratio	Part A : Part B = 60 :40 (by weight)		
Consumption	~1.33 kg/m <sup>2</sup> /mm		
Layer Thickness	Min. 2 mm		
Ambient Air Temperature	+8 °C min. / +40 °C max.		
Relative Air Humidity	max. 85 %		
Dew Point	The substrate and the uncured membrane must be at least 3°C above dew point to reduce the risk of condensation or blooming on the membrane finish. Beware of condensation		
Substrate Temperature	+8 °C min / +40 °C max.		
Substrate Moisture Content	≤ 4% according CM method		
Pot Life	<b>Temperature</b>	<b>Time</b>	
	+10 °C	~40 minutes	
	+20 °C	~30 minutes	
	+30 °C	~20 minutes	
	+40 °C	~10 minutes	
Waiting Time / Overcoating	Before applying overcoating material allow:		
	<b>Temperature</b>	<b>Minimum</b>	<b>Maximum</b>
	+10 °C	16 hours	1 month <sup>1)</sup>
	+20 °C	12 hours	1 month <sup>1)</sup>
	+30 °C	10 hours	1 month <sup>1)</sup>
+40 °C	8 hours	1 month <sup>1)</sup>	
<sup>1)</sup> Assuming that dirt has been removed properly and contamination is avoided			

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LIMITATIONS

- In order to avoid blistering it is recommended to apply during falling temperatures.
- Control film thicknesses during application by using a thickness gauge.
- For application on vertical or inclined surfaces, up to 2 % by weight Extender T must be added to increase sag resistance.
- Sikalastic®-822 is not UV light resistant and changes colour under UV exposure, however the performance and properties are not affected provided the exposure is max. 4 weeks. It is therefore advisable to overcoat Sikalastic®-822 with hot poured asphalt as early as possible.
- Areas not to be overlaid with asphalt and which are permanently exposed to UV radiation must be overcoated with a suitable protective coating (e.g. Sika-Cor EG5).
- In wet areas or climatic zones with a permanent air humidity of > 80 % in combination with a permanent air temperature of > +30 °C, the adhesion promoter Sikalastic®-810 must be used.
- Please note that Sikalastic®-822 is not suitable for

- applications with permanent water load.
- Prior to placing the asphalt, the tack coat Sikalastic®-823 must be applied by brush, roller or spray.
- All systems with a different type of asphalt (i.e. other than hot poured asphalt) must be approved and in accordance with local specifications. For this purpose a reference area must be carried out, to be approved by the awarding authority. Sika excludes any responsibility for all asphalt layers.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

## ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

### DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) is 550 / 500 g/l (Limits 2007 / 2010) for the ready to use product.

The maximum content of Sikalastic®-822 is < 500 g/l VOC for the ready to use product.

## APPLICATION INSTRUCTIONS

### MIXING

Prior to mixing stir part A mechanically. When all of part B is added to part A mix continuously for 3 minutes until a uniform mix has been achieved. To ensure thorough mixing pour material in a clean container and mix again to achieve consistent mix. Over mixing must be avoided to minimise air entrapment.

### CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use.

Hardened and/or cured material can only be removed mechanically.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and

Sika Ireland Limited  
 Ballymun Industrial Estate  
 Ballymun  
 Dublin 11, Ireland  
 Tel: +353 1 862 0709  
 Web: www.sika.ie  
 Twitter: @Sikalreland



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## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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