

PRODUCT DATA SHEET

Sikalastic® Primer PVC

PRODUCT DESCRIPTION

Sikalastic® Primer PVC is a one-component, clear red polyurethane primer for consistent and durable adhesion between Sarnafil® / Sikaplan® PVC roofing membranes and Sikalastic®-621 TC

USES

Sikalastic® Primer PVC installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

Primer for detailing works with Sikalastic®-621 on Sarnafil® and Sikaplan PVC roofing membranes

Suitable substrates:

New installations (less than 3 years old) of the following membranes:

- Sikaplan G , SG, SGK, S
- Sikaplan VG, VGW, VGWT
- Sarnafil G 410, G 476
- Sarnafil S 327
- Other PVC membranes must be tested

CHARACTERISTICS / ADVANTAGES

- One-component - easy and ready to use
- Enhance adhesion to Sarnafil® PVC Membranes
- Fast curing - overcoating possible after max 2 hours

PRODUCT INFORMATION

Chemical Base	Solvent-based polyurethane compound
Packaging	1000 ml aluminium bottles, 4 aluminium bottles per box
Appearance / Colour	Red
Shelf Life	9 months from date of production
Storage Conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.
Density	~0.83 kg/l (23 °C) (EN ISO 2811-1)

Solid Content	6 %
Viscosity	~1 mPa·s (+23 °C / 50 % r.h.)

APPLICATION INFORMATION

Consumption	70 - 100 ml/m ²
Ambient Air Temperature	+5 °C min. / +35 °C max.
Dew Point	Beware of condensation. The substrate and uncured coating must be minimum 3 °C above dew point.
Substrate Temperature	+5 °C min. / +35 °C max.
Substrate Moisture Content	Visibly free from moisture and condensation
Waiting Time / Overcoating	30 minutes to 24 hours (may vary due to weather conditions)

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The surfaces must be clean, dry, free of stripping agents and free of oil, grease, silanes, salts, silicone, siloxanes and other chemicals which could cause poor adhesion.

SUBSTRATE PREPARATION

All surfaces to be coated should be thoroughly cleaned by conventional means.

Prior to the application of the Sikalastic® Primer PVC clean with Sarna Cleaner or Sika-Trocac Cleaner L100 and allow surface to dry for a minimum of 15 minutes at 23 °C and 50 % relative humidity. Depending on climate, curing can be faster or slower.

For detailed information regarding substrate quality / preparation and primer chart please refer to Method Statement.

APPLICATION

Shake the can of Sikalastic® Primer PVC prior to application.

Apply a thin but completely covering coat of Sikalastic® Primer PVC with a solvent resistant brush or felt pad. Sikalastic® Primer PVC shall be applied once only. Care must be taken to ensure that this single application gives adequate and uniform coverage.

Allow primer to dry sufficiently (see table waiting time / overcoating) before overcoating.

For detailed information about detailing on PVC/TPO membranes, please refer to Method Statement.

CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use.

LIMITATIONS

- Do not apply in wet weather or to wet surfaces.
- When using Sikalastic® Primer PVC for detailing only – in conjunction with Sikalastic®-621 TC certain environmental limitations apply.
- Do not use in inverted roof situations.

- When applying to details other materials may be encountered – Please consult PDS of Sikalastic®-621 TC.
- Do not use for areas likely to be exposed to prolonged ponding water.
- Surface temperatures likely to regularly exceed 80 °C may reduce life expectancy.
- Use light colors of Sikalastic®-621 TC where possible to reduce surface temperature.
- Roofs must be correctly designed to falls according to local standards, these may be defined as typically 2 % or 1:40.
- Do not apply close to the air intake vent of a running air conditioning unit.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommenda-

tions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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