

## PRODUCT DATA SHEET

# EVERBUILD STICK2<sup>®</sup> Hard Plastic Adhesive

STRONG, CLEAR, QUICK DRYING ADHESIVE FOR MOST PLASTICS

### PRODUCT DESCRIPTION

EVERBUILD STICK2<sup>®</sup> Hard Plastic Adhesive is a strong, clear, quick drying adhesive suitable for bonding most types of hard plastic such as rigid PVC, acrylic, polycarbonate, and ABS. Typical applications include repairs to uPVC guttering, cills and trim, bonding uPVC and ABS non-pressure pipework, household applications including repairs to hairdryers, refrigerator doors, irons, vacuum cleaners, plastic toys, record players/AV equipment etc.

### USES

- Sticks modern synthetic/plastic materials such as acrylic, polycarbonate, ABS and Rigid PVC.
- Ideal for domestic equipment, construction plastics etc.

### CHARACTERISTICS / ADVANTAGES

- 10 minutes repositionable.
- Dries clear.
- Temperature resistant to 100°C (boiling water).
- Resistant to most household chemicals.

### PRODUCT INFORMATION

<b>Packaging</b>	30ml
<b>Colour</b>	Clear
<b>Shelf Life</b>	3 years from date of manufacture in original unopened containers.
<b>Storage Conditions</b>	Store in cool, dry conditions away from sources of ignition.
<b>Density</b>	ca.0,8 g/cm <sup>3</sup> at 20 °C

### APPLICATION INSTRUCTIONS

#### SUBSTRATE PREPARATION

Surfaces to be bonded must be clean, dry and free from dust.

#### APPLICATION METHOD / TOOLS

Always open and use this product over a protected work surface.

Use only in well ventilated areas. Do not breathe vapour.

Remove cap and pierce inner membrane. As quality and type of plastic can vary, always test an inconspicuous area prior to full application. Apply a thin and even film to both surfaces. Assemble immediately. Reposi-

tioning can take place within 10 minutes of bonding. Full strength is obtained after 24 hours @20°C. Replace cap immediately after use to keep adhesive usable.

#### CLEANING OF TOOLS

Clean tools etc with acetone or nail varnish remover, protecting surrounding surfaces.

#### LIMITATIONS

- Will not stick polyethylene, polypropylene, polystyrene, PTFE, nylon or bakelite.
- Do not use near polished or some painted surfaces.
- Do not use in areas subject to continuous water immersion.

- Do not use on bitumen, asphalt or cellulose painted surfaces.
- Do not use as a mirror adhesive as the product may attack the mirror backing.
- Do not use below 5°C.
- As the manufacturer cannot know all the uses its products may be put to, it is the users responsibility to determine suitability of use. If in doubt, contact Technical Services Department for advice.

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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