according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikasil®-825

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Ireland Ltd

Sika House

Ballymun Industrial Estate

Dublin 11

Telephone : +353 1862 0709 E-mail address of person : EHS@UK.Sika.com

responsible for the SDS

1.4 Emergency telephone number

National Poisons Information Centre (NPIC) (01) 809 2166

(available 8am - 10pm every day)

Sika Ireland (01) 862 0709 (available during office hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Precautionary statements : P101 If medical

If medical advice is needed, have product

container or label at hand.

P102 Keep out of reach of children.

Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ eye protection/ face

protection.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Hazardous components which must be listed on the label:

trimethoxyvinylsilane

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878





Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bis(ethyl acetoacetato- O1',O3)bis(2-methylpropan-1- olato)titanium Contains: 2-methylpropan-1-ol <= 2 %	83877-91-2 281-161-6 01-2119968551-31- XXXX	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) STOT SE 3; H336 (Central nervous system)	>= 1 - < 2,5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 Acute toxicity estimate Acute inhalation toxicity (vapour): 16,8 mg/l	>= 1 - < 2,5
methanol	67-56-1 200-659-6 01-2119433307-44- XXXX	Flam. Liq. 2; H225 Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 STOT SE 1; H370 specific concentration limit STOT SE 1; H370 >= 10 % specific concentration limit STOT SE 2; H371 3 - < 10 %	>= 0,1 - < 0,5
Substances with a workplace expo			
Titanium dioxide (> 10 μm)	13463-67-7 236-675-5 01-2119489379-17- XXXX		>= 2,5 - < 5

For explanation of abbreviations see section 16.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

May cause an allergic skin reaction. Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known

ucts

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

for firefighters

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
Titanium dioxide (> 10 μm)	13463-67-7	OELV - 8 hrs (TWA) (Respira- ble dust)	4 mg/m3	IE OEL
		OELV - 8 hrs (TWA) (inhalable dust)	10 mg/m3	IE OEL
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		OELV - 8 hrs (TWA)	200 ppm 260 mg/m3	IE OEL
	Further information: Substances which have the capacity to pene- trate intact skin when they come in contact with it, and be ab- sorbed into the body			

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of signifi-			

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

cant uptake through the skin				
	OELV - 8 hrs (TWA)	200 ppm 260 mg/m3	IE OEL	
Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body				

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
methanol	Workers	Skin contact		40 mg/m3
	Exposure time: 8 h			
	Consumers	Skin contact		260 mg/m3
	Exposure time: 8 h			

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Appearance paste Colour various

Odour alcohol-like

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

No data available

Flash point : > 61 °C

Auto-ignition temperature No data available

Decomposition temperature No data available

рН Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic 200.000 - 330.000 mPa.s (15 - 20 °C)

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

Viscosity, kinematic : > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 0,01 hPa

Density : 1,35 g/cm3

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition

mposition : methanol

products

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

trimethoxyvinylsilane:

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l Test atmosphere: vapour Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

The substance/mixture does not contain components consid-Assessment

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

mation

Additional ecological infor- : There is no data available for this product.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 16 03 03* inorganic wastes containing dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EU) No 649/2012 of the European Parlia-

ment and the Council concerning the export and import

of dangerous chemicals

Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 0,22% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)

Volatile organic compounds (VOC) content: 0,22% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H226 : Flammable liquid and vapour.

H301 : Toxic if swallowed. H311 : Toxic in contact with skin.

H315 : Causes skin irritation. H317 : May cause an allergic skin reaction.

H318 : Causes serious eye damage.

H331 : Toxic if inhaled. H332 : Harmful if inhaled.

H335 : May cause respiratory irritation. H336 : May cause drowsiness or dizziness.

H370 : Causes damage to organs.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Eye Dam. : Serious eye damage Flam. Liq. : Flammable liquids Skin Irrit. : Skin irritation

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825



Revision Date: 06.02.2025 Version 2.1 Print Date 28.03.2025

Date of last issue: 22.11.2024

Skin Sens. : Skin sensitisation

STOT SE : Specific target organ toxicity - single exposure

2006/15/EC : Europe. Indicative occupational exposure limit values

IE OEL : Ireland. List of Chemical Agents and Carcinogens with Occu-

pational Exposure Limit Values - Code of Practice, Schedule 1

and 2

2006/15/EC / TWA : Limit Value - eight hours

IE OEL / OELV - 8 hrs (TWA) : Occupational exposure limit value (8-hour reference period)

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration
GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Eye Irrit. 2 H319 Calculation method Skin Sens. 1 H317 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

IE / EN

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikasil®-825

Version 2.1



Print Date 28.03.2025

Revision Date: 06.02.2025 Date of last issue: 22.11.2024