

## PRODUCT DATA SHEET

# Sikacryl®-621 Fire+

Fire resistant acrylic sealant for linear seals and penetrations

### PRODUCT DESCRIPTION

Sikacryl®-621 Fire+ is a fire resistant, intumescent, phthalate-free acrylic sealant used for interior joints and penetration seals in fire compartment walls and floors.

### USES

- Restores the fire resistance performance of a wall or floor which incorporates penetration services or linear seals.
- Can be used in combination with SikaSeal®-626 Fire Board+, SikaSeal®-627 Fire Collar+ and SikaSeal®-629 Fire Wrap+.

### CHARACTERISTICS / ADVANTAGES

- Up to 4 hours fire resistance.
- 1-part ready to use, easy to apply.
- Provides acoustic insulation.
- Tested for a large variety of relevant wall and floor types.

### PRODUCT INFORMATION

<b>Chemical Base</b>	Acrylic dispersion	
<b>Packaging</b>	300 ml cartridge 600 ml sausage	12 cartridges per box 12 unipacks per box
<b>Shelf Life</b>	18 months from the date of production.	
<b>Storage Conditions</b>	The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +25 °C. Always refer to packaging.	
<b>Colour</b>	White	
<b>Density</b>	~1.6 kg/l	(ISO 1183-1)

### ENVIRONMENTAL INFORMATION

- Conformity with LEED v4 EQc 2: Low-Emitting Materials.
- VOC emission classification GEV-EMICODE EC 1<sup>PLUS</sup>.

### APPROVALS / STANDARDS

- CE Marking and Declaration of Performance to European Technical Assessment ETA 21/0889, based on EAD 350141-00-1106:2017 - Fire stopping and fire sealing products, linear joint and gap seals.
- CE Marking and Declaration of Performance to European Technical Assessment ETA 21/0888, based on EAD 350454-00-1104:2017 - Fire stopping and fire sealing products, penetration seals.
- Fire Resistance EN 13501-2, UL-EU, No.UL-EU-01212-CPR.

## TECHNICAL INFORMATION

<b>Service Temperature</b>	-20 °C min. / +70 °C max.
<b>Resistance to fire</b>	Refer to 'Approvals / Certificates' or contact Sika Technical Services for specific information.
<b>Joint Design</b>	Refer to 'Approvals / Certificates' or contact Sika Technical Services for specific information.

## APPLICATION INFORMATION

<b>Sag Flow</b>	~0 mm (20 mm profile, +50 °C)	(ISO 7390)
<b>Ambient Air Temperature</b>	+5 °C min. / +30 °C max.	
<b>Substrate Temperature</b>	+5 °C min. / +30 °C max., min. +3 °C above dew point temperature	
<b>Backing Material</b>	Refer to 'Approvals / Certificates' or contact Sika Technical Services for specific information.	
<b>Skin Time</b>	~15 min (+23 °C / 50 % r.h.)	(CPQ 019-1)

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

- Sika Application Manual: Sikacryl®-621 Fire+.
- Brochure Sika Fire Protection Solutions.

## LIMITATIONS

- Colour variations may occur due to exposure to chemicals, high temperatures and/or UV-radiation (especially with the colour shade white). However, a change in colour is purely of aesthetic nature and does not adversely influence the technical performance or durability of the product.
- Do not use Sikacryl®-621 Fire+ as glass sealer, for floor joints, sanitary joints or on natural stone.
- Do not use Sikacryl®-621 Fire+ on bituminous substrates, natural rubber, EPDM rubber or on any building materials which might leach oils, plasticizers or solvents that could attack the sealant.
- Do not use Sikacryl®-621 Fire+ for joints under water pressure or for permanent water immersion.
- Bare metal in contact with Sikacryl®-621 Fire+ must be protected against corrosion using a suitable primer / protection system.
- Sikacryl®-621 Fire+ may only be used for applications and in combination with products it was tested for.

## ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

The substrate must be clean, dry, sound and homogeneous, free from oils, grease, dust and loose or friable particles. Sikacryl®-621 Fire+ adheres without primers and/or activators.

### APPLICATION METHOD / TOOLS

Reference must be made to the relevant Sika Application Manual or contact Sika Technical Services for additional information.

### CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### Product Data Sheet

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