

PRODUCT DATA SHEET

Sikafloor®-169

Low-VOC epoxy resin binder for decorative mortar screeds, terrazzo floor systems and seal coats

PRODUCT DESCRIPTION

Sikafloor®-169 is a 2-part epoxy resin binder for mortars, screeds, terrazzo floor systems and seal coats. It is used in the aesthetic Sikafloor® Terrazzo and DecoDur range in areas where normal to high mechanical loading and wear is expected.

USES

Sikafloor®-169 installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

Sikafloor®-169 is used as a:

- Binder for coloured quartz mortars and screeds
- Coloured binder for Terrazzo floor systems
- Transparent sealer coat for broadcast coloured quartz mortar screeds and Sikafloor® DecoDur systems

Please note:

- The Product may only be used by experienced professionals.

CHARACTERISTICS / ADVANTAGES

- Good aesthetics over the product's lifetime due to good yellowing resistance
- Helps to achieve good indoor air quality due to low VOC emissions
- Very versatile - can be used as coloured or transparent binder or sealer
- Resistant to many chemicals
- Low viscosity
- Good resistance to staining
- Low VOC content
- High mechanical resistance

ENVIRONMENTAL INFORMATION

- Environmental Product Declaration (EPD) in accordance with EN 15804. EPD independently verified by Institut für Bauen und Umwelt e.V. (IBU)
- Contributes towards satisfying Indoor Environmental Quality (EQ) Credit: Low-Emitting Materials under LEED® v4
- Contributes towards satisfying Materials and Resources (MR) Credit: Building product disclosure and optimization — Environmental Product Declarations under LEED® v4
- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Material Ingredients under LEED® v4
- Complies with the requirements of DIBt (June 2004) in combination with the NIK values from AgBB (March 2008) for use in the indoor environment.

APPROVALS / STANDARDS

- CE marking and declaration of performance based on EN 1504-2:2004 Products and systems for the protection and repair of concrete structures — Surface protection systems for concrete — Coating
- CE marking and declaration of performance based on EN 13813:2002 Screed material and floor screeds — Screed material — Properties and requirements — Synthetic resin screed material
- Coating compatibility test PV 3.10.7, Sikafloor®-169, HQM, Report No. 14-04-1420
- Particle Emission, Biological Stress ISO 846, Sikafloor®-169/-DecoFiller/-304 W,
- Cleanroom Suitability Sikafloor®, Fraunhofer IPA, Report No. SI 1008-533
- Indirect contact food certificate, WESSLING

PRODUCT INFORMATION

Chemical Base	Solvent-free epoxy	
Packaging	Container Part A	7.50 kg or 15 kg
	Container Part B	2.5 kg or 5 kg
	Container Part A + Part B	10 kg or 20 kg unipacks
	Refer to the current price list for available packaging variations.	
Shelf Life	24 months from date of production	
Storage Conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging. Refer to the current Safety Data Sheet for information on safe handling and storage.	
Appearance / Colour	Part A	coloured and cloudy liquid
	Part B	yellowish, liquid
	Cured appearance	Gloss finish
	Exposure to direct sunlight Note: When the product is exposed to direct sunlight, there may be some discolouration and colour variation. This has no influence on the function and performance of the coating.	
Density	Part A	1.2 kg/l (EN ISO 2811-1)
	Part B	1.0 kg/l
	Mixed Product	1.1 kg/l

TECHNICAL INFORMATION

Shore D Hardness	Cured 7 days at +23 °C	80	(EN ISO 868)
Abrasion Resistance	Cured 7 days at +23 °C	47 mg (CS 10 / 1000 g / 1000 cycles)	(EN ISO 5470-1)
Service Temperature	Short-term, maximum 7 days	+60 °C	
	IMPORTANT Simultaneous mechanical and chemical strain While the Product is exposed to temperatures up to +60 °C, simultaneous mechanical or chemical strain may cause damage to the Product. 1. Do not expose the Product to chemical or mechanical strain at elevated temperatures		

APPLICATION INFORMATION

Mixing Ratio	Part A : Part B (by weight)	75 : 25
Consumption	Applied as a seal coat on Sikafloor® smooth substrates	0.15 kg/m ²
	Applied as a seal coat on Sikafloor® broadcast substrates	0.6–0.9 kg/m ²
	Applied as a binder plus filler	Refer to the individual System Data-Sheet
	Note: Consumption data is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply the Product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.	

Product Temperature	Maximum	+30 °C		
	Minimum	+10 °C		
Ambient Air Temperature	Maximum	+30 °C		
	Minimum	+10 °C		
Relative Air Humidity	Maximum	80 % r.h.		
Dew Point	Beware of condensation. The substrate and uncured applied product must be at least +3 °C above dew point to reduce the risk of condensation or blooming on the surface of the applied product. Low temperatures and high humidity conditions increase the probability of blooming.			
Substrate Temperature	Maximum	+30 °C		
	Minimum	+10 °C		
Substrate Moisture Content	Refer to the individual primer Product Data Sheet			
Pot Life	+10 °C	60 minutes		
	+20 °C	30 minutes		
	+30 °C	20 minutes		
Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.				
Waiting Time / Overcoating	Before overcoating the Product, allow:			
	Substrate temperature	Minimum	Maximum	
	+10 °C	45 hours	4 days	
	+20 °C	36 hours	3 days	
+30 °C	24 hours	2 days		
Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.				
Applied Product Ready for Use	Temperature	Foot traffic	Light traffic	Full cure
	+10 °C	45 hours	5 days	10 days
	+20 °C	36 hours	3 days	7 days
	+30 °C	24 hours	48 hours	5 days
Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.				

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

tions. Please contact your local Sika sales organisation for more information.

FURTHER DOCUMENTS

Refer to the following method statements:

- Sika Method Statement — Evaluation and preparation of surfaces for flooring systems
- Sika Method Statement — Sikafloor® mixing and application

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regula-

APPLICATION INSTRUCTIONS

EQUIPMENT

MIXING EQUIPMENT

- Electric double-paddle mixer (> 700 W, 300 to 400 rpm)
- Forced action mixer

APPLICATION EQUIPMENT

- Roller coating
- Trowels, including serrated
- Pin leveller
- Screed box

SUBSTRATE QUALITY

SUBSTRATE CONDITION

Cementitious substrates must be structurally sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum tensile strength of 1.5 N/mm².

Substrates must be clean, dry and free of contaminants such as dirt, oil, grease, coatings, laitance, surface treatments and loose friable material.

SUBSTRATE MOISTURE CONTENT

SUBSTRATE PREPARATION

TREATMENT OF JOINTS AND CRACKS

Construction joints and existing static surface cracks in substrate require pre-treating before full layer application. Use Sikadur® or Sikafloor® resins.

MIXING

2-PART MIXING PROCEDURE

1. Mix Part A (resin) for ~30 seconds.
2. Add Part B (hardener) to Part A.
3. **IMPORTANT** Do not mix excessively. Mix Part A + B continuously for ~3 minutes until a uniform mix is achieved.
4. To ensure thorough mixing, pour materials into another container and mix again to achieve a smooth and uniform mix.
5. During the final mixing stage, scrape down the sides and bottom of the mixing container with a flat or straight edge trowel at least once to ensure complete mixing.

2-PART + AGGREGATE MIXING PROCEDURE

1. Mix Part A (resin) for ~10 seconds with an electric double paddle mixer (300–400 rpm, > 700 W).
2. Add Part B (hardener) to Part A.
3. While mixing Parts A + B, gradually add the required filler or aggregates.
4. **IMPORTANT** Do not mix excessively. Mix for a further 2 minutes until a uniform mix is achieved.
5. To ensure thorough mixing, pour materials into another container and mix again to achieve a smooth and uniform mix.
6. During the final mixing stage, scrape down the sides and bottom of the mixing container with a flat or straight edge trowel at least once to ensure complete mixing.

APPLICATION

IMPORTANT

Protect from moisture

After application, protect the Product from damp, condensation and direct water contact for at least 24 hours.

IMPORTANT

Damaged finish due to heating with fossil fuel heaters

Fossil fuel heaters powered by gas, oil or paraffin produce large quantities of both carbon dioxide and water vapour, which may adversely affect the finish.

1. For temporary heating, use only electrically powered warm air blower systems. Do not use gas, oil, paraffin or other fossil fuel heaters.

IMPORTANT

Indentations in resin due to high temperature combined with high point loading

Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading may lead to indentations in the resin.

Binder

1. Apply the Product evenly over the surface with a trowel.
2. Apply the Product evenly over the surface with a trowel, pin leveler or screed box.

SEAL COAT

1. Pour the mixed Product onto the surface.

Note: The consumption is specified in Application Information.

2. Apply the Product evenly over the surface with a squeegee.
3. Back-roll the surface in two directions at right angles with a short pile roller.

Note: Maintain a "wet edge" during application for a seamless finish.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika® Thinner C immediately after use. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

Sikafloor®-169
August 2024, Version 05.02
020811020010000036

Sikafloor-169-en-IE-(08-2024)-5-2.pdf

