

PRODUCT DATA SHEET

Parex Historic AL-X

Pointing Mortar for Ash and Lacy Brick Slip Systems

PRODUCT DESCRIPTION

Parex® Historic Mortar AL-X is a traditional hydrated lime, sand, GGBS mortar. Consistent in both colour and finish, Parex® Historic Mortar AL-X is pumped deep into the joint, providing a complete fill and a degree of flexibility.

USES

Designed for gun-injection, Parex Historic AL-X Mortar is specifically designed for use with the Ash & Lacy Natural-X and Mechslip Systems.

CHARACTERISTICS / ADVANTAGES

- Fast Application
- Cost Effective
- Complete Joint Fill
- Stain-free & Colour Consistent

PRODUCT INFORMATION

Chemical Base	Cement, aggregates and additives
Packaging	25 kg Bag
Shelf Life	Shelf life 12 Months from date of manufacture
Storage Conditions	Dry frost free conditions
Appearance / Colour	Bagged powders in a range of colours, please ask for details.
Density	2,050 kg/m ³

TECHNICAL INFORMATION

Compressive Strength	Class M5
Reaction to Fire	Class A1
Mixing Ratio	3.75 L per 25 kg
Pot Life	30 mins
Initial set time	1 hour

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

APPLICATION

Instructions for Use

Joint Preparation

In order to ensure adequate bonding of the new mortar to the masonry, it is important that the old mortar is removed and that any residual dust is removed from the joint. Cut out defective mortar to a minimum depth of 8mm or 1.5 times joint width. Flush out with compressed air or water and leave surface damp.

Mixing

Place 3.75 L or 15 % of clean water in a mixing tub and gradually add dry Parex Historic Mortar AL-X whilst mixing (the quantity of water will vary with the colour used). Mix using a low speed/paddle mixer with clean water to produce a mortar with a consistency of finishing plaster. Allow to stand for 5 minutes and remix. To check consistency, fill the pointing gun to within 12 mm of the top and shake. Check correct consistency by filling the tube, the mortar should hang from the end of the nozzle when the tube is shaken.

Placing

Keeping the nozzle just clear of the wall, inject the mortar into the joint, slightly overfilling, working from the top of the wall downwards. The mortar should be tooled off after it has formed a semi-dry surface skin and lost its initial sheen. The time this takes depends upon the absorbency of the masonry. Place the nozzle the face of the joint and inject the mortar filling the perpendiculars first and starting from the bottom of each joint. Finish the horizontal joints after 1-2 metres have been completed to the required profile. Parex® Historic Mortar AL-X may be placed at temperatures between +5 °C and +35 °C. Do not carry out jointing work if rain is expected.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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