

SYSTEM DATA SHEET

Sikafloor® MultiDur ES-30

Smooth, coloured epoxy floor system

PRODUCT DESCRIPTION

Sikafloor® MultiDur ES-30 is a self-smoothing, coloured, rigid epoxy flooring system. It provides a hardwearing, seamless, low-maintenance gloss finish.

USES

Sikafloor® MultiDur ES-30 installation works to be carried out only by Sika Approved Contractors. Please observe information given by Product Data Sheets.

Sikafloor® MultiDur ES-30 is used in industrial buildings such as:

- Logistics facilities and warehouses
- Manufacturing facilities and workshops
- Storage areas

Please note:

- The System may only be used for interior applications.

CHARACTERISTICS / ADVANTAGES

- Low odour
- Low VOC emissions
- Good resistance to abrasion
- Good resistance to specific chemicals
- Good mechanical resistance
- Seamless

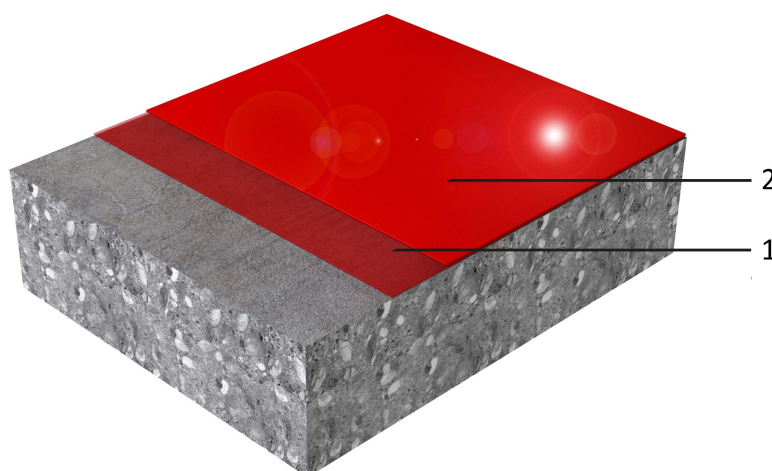
APPROVALS / STANDARDS

- Slip resistance DIN EN 16165, Sikafloor®-150 Plus / -264 Plus, Roxeler, Test Report No. 020067-24-6
- Reaction to fire EN 13501-1, Sikafloor® MultiDur ES-30, GHENT, Test Report No. CR 24-0635-01

SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur ES-30



	Layer	Product
1.	Primer	Sikafloor®-150 Sikafloor®-150 Plus Sikafloor®-151 Sikafloor®-1590 Contact Sika Technical Service for information on choosing the right primer for your project.
2.	Wearing layer	Sikafloor®-264 Plus

Composition	Epoxy
Appearance	Smooth, gloss finish
Colour	Available in various colour shades
Nominal thickness	1.5 mm to 3 mm

TECHNICAL INFORMATION

Tensile adhesion strength	≥ 1.5 MPa	(EN 1542)
Reaction to Fire	Class B _{fl} -s1	(EN 13501-1)
Chemical Resistance	Laboratory-defined resistance to many individual chemicals. Before proceeding, contact Sika Technical Service for specific information.	

APPLICATION INFORMATION

Consumption	Layer	Product	Consumption
	Primer	Sikafloor®-150 Sikafloor®-150 Plus Sikafloor®-151 Sikafloor®-1590	1–2 × 0.3–0.5 kg/m ²
	Wearing layer	Sikafloor®-264 Plus Filled with up to 1 : 1 with quartz sand (0.1–0.3 mm)	1.6–1.9 kg/m ² per mm

Note: Consumption data is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply the Product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.

Ambient Air Temperature	Maximum	+30 °C
	Minimum	+10 °C
Relative Air Humidity	Maximum	80 % r.h.
Dew Point	Refer to the individual Product Data Sheet.	
Substrate Temperature	Maximum	+30 °C
	Minimum	+10 °C

Substrate Moisture Content

Refer to the individual Product Data Sheet.

Waiting Time / Overcoating

When using Sikafloor®-1590 refer to the individual Product Data Sheet for specific information on waiting time to overcoating.

Before applying Sikafloor®-264 Plus on the primer allow:

Temperature	Minimum	Maximum
+10 °C	17 hours	3 days
+20 °C	9 hours	48 hours
+30 °C	7 hours	24 hours

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

Applied Product Ready for Use

Temperature	Foot traffic	Light traffic	Full cure
+10 °C	30 hours	6 days	10 days
+20 °C	24 hours	4 days	7 days
+30 °C	16 hours	2 days	5 days

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Refer to the following method statements:

- Sika Method Statement — Evaluation and preparation of surfaces for flooring systems
- Sika Method Statement — Sikafloor® mixing and application

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Sikafloor® MultiDur ES-30
April 2025, Version 02.01
02081190000000234

SikafloorMultiDurES-30-en-IE-(04-2025)-2-1.pdf

