

# Statement of Verification

BREG EN EPD No.: 000175 ECO EPD Ref. No. 00000645 Issue 03

This is to verify that the

Environmental Product Declaration provided by:

Sika Services AG

is in accordance with the requirements of:

EN 15804:2012+A1:2013

and

**BRE Global Scheme Document SD207** 

This declaration is for:

Sika® CoolRoof CET/ Sikalastic®-560

# **Company Address**

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# **BUILDING TRUST**



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# **Environmental Product Declaration**

**EPD Number: 000175** 

### **General Information**

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013
Commissioner of LCA study	LCA consultant/Tool
Sika Services AG Tüffenwies 16 8048 Zurich  www.sika.com/sustainability	Sika Services AG Tüffenwies 16 8048 Zurich  www.sika.com/sustainability  GaBi Version 7.3.3, Databases 2017 Edition
Declared/Functional Unit	Applicability/Coverage
This declaration is for Sika® CoolRoof CET / Sikalastic®-560 - 1m² installed system for a reference service life of 10 years.	Other (please specify). Product specific, multi-site
EPD Type	Background database
Cradle to Gate with options	GaBi
Demonstra	tion of Verification
CEN standard EN 15	5804 serves as the core PCR <sup>a</sup>

a: Product category rules

b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)

### Comparability

Independent verification of the declaration and data according to EN ISO 14025:2010

(Where appropriate b)Third party verifier: Kim Allbury

□Internal

Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance



#### Information modules covered

	Product		Const	ruction		Use stage					End-of-life				Benefits and loads beyond	
	rioduc		Const	ruction	Rel	ated to	the bui	lding fa	bric		ed to uilding		Enu-	oi-iiie		the system boundary
<b>A</b> 1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
$\overline{\mathbf{A}}$	$\square$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$								V	$\overline{\mathbf{A}}$	$\overline{\square}$	$\overline{\mathbf{Q}}$	$\square$

Note: Ticks indicate the Information Modules declared.

### **Manufacturing sites**

Multi-site for specific Sika® CoolRoof CET / Sikalastic®-560 produced by Sika in the following countries: Argentina - Buenos Aires, Bahrain - Manama, Colombia - Tocancipá, Indonesia - Bogor, Malaysia - Nilai, Mexico - Queretaro, Peru - Lima , Turkey - Istanbul, Spain - Alcobendas. The multi-site is a mathematical average of production and formulation data of the countries mentioned above.

### **Construction Product:**

#### **Product Description**

Sika® CoolRoof CET / Sikalastic®-560 is a cold-applied, UV-stable and highly reflective water-based waterproofing system. It is applied to enhance surface appearance and to reduce cooling and overall energy consumption in conditioned buildings. It conforms with LEED® v2009/ v4 requirements and the attested initial SRI of 106 and three-year aged SRI of 90 exceed the cool roof requirements of LEED®. Furthermore, it cures to form seamless, durable and weather resistant waterproofing solution for the exposed roof areas.

The results in this EDP refer to the standard 1.0 mm system, consisting of an embedment layer of 1 L/m² and Sika® Reemat Premium reinforcement, and a top coat of 0.55 L/m².

#### **Technical Information**

~1.5 N/mm <sup>2</sup> ~12 N/mm <sup>2</sup> ~4-5 N/mm <sup>2</sup> ~350 % ~40-60 %
~70-80 %
0.821)
0.931)
106 <sup>1)</sup>
-10 °C min. / +80 °C max. -5 °C min. / +80 °C max.



#### **Main Product Contents**

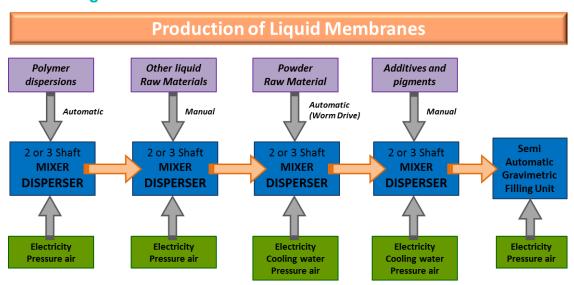
Material/Chemical Input	%
Polymers	40 - 60
Plasticizer	< 1
Additives	< 5
Pigments	5 - 15
Solvent	10 - 20
Fillers	15 - 30

### **Manufacturing Process**

Two or three shaft mixer-dispersers are used to manufacture this product (Anchor blade with scrappers, disperser shaft and shaft with screw blade whether it is available). The batch Size can be between 1.600 to 2.400 kg or between 6.000 to 9.000 kg, depending on the disperser used.

First, the polymer dispersion is automatically added from the Raw material tanks choosing the correct formulation from ERP system. Then, the other liquid raw materials are added by hand or using a manual pneumatic pump. The powder raw materials (fillers) are added in automatic by a worm drive system. In order to avoid problems with the product and the packaging, it is recommended to cool the disperser since this moment (the disperser has a cooling jacket). Finally, the rest of the raw materials are added manually. The standard time to manufacture a batch is 2 to 2.5 hours. Every batch is QC tested, both in process and on completion in accordance with formal control specifications. Plastic or metal pails are filled using a semi-automatic gravimetric filling unit.

### **Process flow diagram**





#### **Construction Installation**

The Sika® CoolRoof CET / Sikalastic®-560 is a single pack acrylic polyurethane hybrid coating that is cold applied on site; it cures to provide completely seamless waterproofing protection with an aesthetically pleasing finish. The product is available in a range of colors. The membrane can be reinforced if need it, with glass fiber mat, which is easily molded around detail areas allowing speed of application on complex roofs.

#### Use Information

During the service life of the membrane system there is no ordinary maintenance, repair/refurbishment or replacement required, if it is correctly and properly applied. Therefore no scenario for the use phase and maintenance is defined.

#### **End of Life**

When the Sika® CoolRoof CET / Sikalastic®-560 reaches the end of its life, the system may be primed and further material applied. At the end of its service life, the building is demolished, and as the membrane systems are attached to the substrate it is generally taken to landfill. The demolition process concerns mainly the structure of which the membrane system is a minor part. Therefore, for this stage no other steps are considered necessary except for the transportation to landfill and landfilling.

## **Life Cycle Assessment Calculation Rules**

### **Declared / Functional unit description**

1 m<sup>2</sup> installed system for a reference service life of 10 years.

#### System boundary

In accordance with the modular approach as defined in EN 15804, this cradle to gate with options EPD includes the product stage (A1-A3), construction process stage (A4-A5), and end-of-life stage (C1-C4).

### Data sources, quality and allocation

The primary data provided by Sika derive from a multi-site average which covers all major sites and includes the plants at Argentina, Bahrain, Colombia, Indonesia, Malaysia, Mexico, Peru, Turkey and Spain for 2016. The multi-site average is a mathematical average of all the countries data, production and formulation. Background LCI datasets are taken from the databases of GaBi software Version 7.3.3 with Database 2017 and ecoinvent Version 3.3. The model is created for the multi-site average and a global electricity dataset is used in it. All datasets are less than 6 years old.

Benefits from incineration and landfilling of product losses and for the disposal of packaging are credited in Module D; this also applies to the reuse of wooden pallets.

### **Cut-off criteria**

All data was taken into consideration (recipe constituents, thermal energy used, electricity used). Transportation was considered for all inputs and outputs. The manufacturing of the production machines and systems and associated infrastructure were not taken into account in the LCA.



### **LCA Results**

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters	describing e	nviro	nmental	impacts				,	
			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO <sub>2</sub> equiv.	kg CFC 11 equiv.	kg SO₂ equiv.	kg (PO <sub>4</sub> ) <sup>3-</sup> equiv.	kg C₂H₄ equiv.	kg Sb equiv.	MJ, net calorific value.
	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG	AGG
Product stage	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG	AGG
1 Toddet stage	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	2.37	1.76E-07	1.36E-02	5.29E-03	1.42E-03	5.50E-05	42.3
Construction	Transport	A4	9.55E-02	3.20E-14	4.45E-04	1.10E-04	4.07E-05	7.67E-09	1.32
process stage	Construction	A5	2.44	1.76E-8	2.04E-03	2.63E-03	9.53E-03	5.53E-06	6.30
	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	0	0	0	0	0	0	0
	Transport	C2	3.21E-02	5.26E-16	1.43E-04	3.67E-05	1.19E-05	1.26E-10	2.17E-2
End of life	Waste processing	СЗ	0	0	0	0	0	0	0
	Disposal	C4	6.53E-01	8.18E-14	3.45E-04	3.94E-05	2.24E-05	1.05E-07	6.82E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-3.51E-01	-2.24E-09	-9.82E-04	-1.04E-03	-9.67E-05	-1.96E-07	-6.48

GWP = Global Warming Potential; ODP = Ozone Depletion Potential; AP = Acidification Potential for Soil and Water;

EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone; ADPE = Abiotic Depletion Potential – Elements; ADPF = Abiotic Depletion Potential – Fossil Fuels;



Parameters	describing r	esour	ce use, pri	imary ener	gy			
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG
Draduot ataga	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG
Product stage	Manufacturing	А3	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	3.17	2.55E-01	4.15	1.33E+01	3.18E+01	4.51E+01
Construction	Transport	A4	0	0	6.64E-02	0	0	1.32
process stage	Construction	A5	3.17E-01	9.74E-02	0.57	0.69	10.24	6.65
	Use	B1	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	0	0	0	0	0	0
End of life	Transport	C2	0	0	1.09E-3	0	0	2.17E-2
End of life	Waste processing	СЗ	0	0	0	0	0	0
	Disposal	C4	0	0	1.14E-01	0	0	7.30E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	-3.14	0	0	-8.28

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;

PERM = Use of renewable primary energy resources used as raw materials;

PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials;

PENRT = Total use of non-renewable primary energy resource



Parameters o	lescribing res	ource	use, secondary n	naterials and fuels	s, use of water	
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m³
	Raw material supply	A1	AGG	AGG	AGG	AGG
Product stage	Transport	A2	AGG	AGG	AGG	AGG
	Manufacturing	А3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	0	0	0	4.30E-02
Construction	Transport	A4	0	0	0	1.23E-04
process stage	Construction	A5	0	0	0	4.71E-03
	Use	B1	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND
	Deconstruction, demolition	C1	0	0	0	0
End of life	Transport	C2	0	0	0	2.02E6
End of file	Waste processing	С3	0	0	0	0
	Disposal	C4	0	0	0	1.61E-03
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	-2.56E-3

SM = Use of secondary material; RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water



Other enviro	nmental info	rmatio	on describing waste cate	egories	
			HWD	NHWD	RWD
			kg	kg	kg
	Raw material supply	A1	AGG	AGG	AGG
Draduet ete ae	Transport	A2	AGG	AGG	AGG
Product stage	Manufacturing	А3	AGG	AGG	AGG
	Total (of product stage)	A1-3	2.04E-06	1.01E-01	1.64E-04
Construction	Transport	A4	6.95E-08	1.01E-04	1.80E-06
process stage	Construction	A5	2.30E-07	1.76	4.52E-05
Use stage	Use	B1	MND	MND	MND
	Maintenance	B2	MND	MND	MND
	Repair	В3	MND	MND	MND
	Replacement	B4	MND	MND	MND
	Refurbishment	B5	MND	MND	MND
	Operational energy use	B6	MND	MND	MND
	Operational water use	В7	MND	MND	MND
	Deconstructio n, demolition	C1	0	0	0
End of Pfe	Transport	C2	1.14E-09	1.66E-06	2.98E-08
End of life	Waste processing	C3	0	0	0
	Disposal	C4	8.82E-09	2.17	1.88E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-2.22E-09	-3.40E-03	-7.02E-04

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed



Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EE			
			kg	kg	kg	MJ per energy carrier			
	Raw material supply	A1	AGG	AGG	AGG	AGG			
Product stage	Transport	A2	AGG	AGG	AGG	AGG			
Froduct stage	Manufacturing	A3	AGG	AGG	AGG	AGG			
	Total (of product stage)	A1-3	0	0	0	0			
Construction	Transport	A4	0	0	0	0			
process stage	Construction	A5	0	0	0	1.062			
	Use	B1	MND	MND	MND	MND			
	Maintenance	B2	MND	MND	MND	MND			
	Repair	В3	MND	MND	MND	MND			
Use stage	Replacement	B4	MND	MND	MND	MND			
	Refurbishment	B5	MND	MND	MND	MND			
	Operational energy use	В6	MND	MND	MND	MND			
	Operational water use	В7	MND	MND	MND	MND			
	Deconstruction, demolition	C1	0	0	0	0			
Final of life	Transport	C2	0	0	0	0			
End of life	Waste processing	СЗ	0	0	0	0			
	Disposal	C4	0	0	0	4.05			
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0			

CRU = Components for reuse; MFR = Materials for recycling MER = Materials for energy recovery; EE = Exported Energy



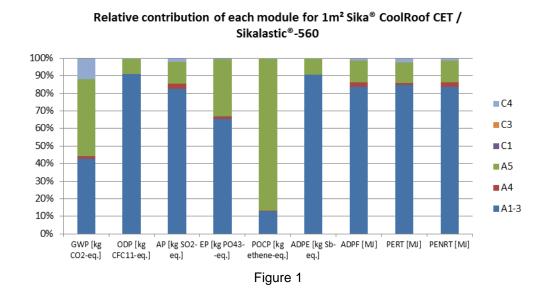
# **Scenarios and additional technical information**

Scenarios and addi	tional technical information		
Scenario	Parameter	Units	Results
	Truck	L/km	0.000051
A4 – Transport to	Distance:	km	700
the building site	Capacity utilisation (incl. empty returns)	%	85
	Bulk density of transported products	kg/m³	1340
	Ancillary materials for installation: Sika® Reemat Premium reinforcement	kg/m²	0.225
A5 – Installation in	Ancillary materials for installation: Overlap reinforcement	%	9
he building	Waste materials from installation wastage: Losses	%	10
	Direct emission to air, soil and water: VOC	kg/m²	0.102
B2 – Maintenance	Module not declared	MND	MND
B3 – Repair	Module not declared	MND	MND
B4 – Replacement	Module not declared	MND	MND
B5 – Refurbishment	Module not declared	MND	MND
Reference service life	The reference service life of Sika CoolRoof® CET / Sikalastic®-560 membranes is a stated by the ETA Certificate 12/0308. The provisions made in this ETA are based on an expected working life of 10 years.	years	10
B6 – Use of energy; B7 – Use of water	Module not declared	MND	MND
	Waste for final disposal: Landfill	%	100
	Transport to waste processing: Truck, fuel consumption	L/km	0.000051
C1 to C4 End of life	Transport to waste processing: Distance	km	700
	Transport to waste processing: Capacity utilisation	%	85
	Transport to waste processing: Density of product	kg/m3	1340
Module D – Reuse / Recovery / Recycling Potential	The benefits from incineration of waste produced dur Module D as avoided generation of electricity and the incineration plants the energy of combustion is used energy. The partial reuse of pallets from packaging is avoided production of new pallets.	ermal energy, sin to produce powe	ce in modern r and thermal



## Interpretation

The Figure 1 shows the relative contributions of the different modules to the various environmental impact categories and to primary energy use in a dominance analysis. It is clear that most impacts come from Module A1-3, though the installation of the system (A5) also contributes, due to the impacts from the membrane's application (the VOC emissions are visible for POCP - Photochemical Ozone Creation Potential), from the production of the reinforcement (especially for ADPE - Abiotic Depletion Potential – Elements) and due to the disposal of waste to landfill (contributing to GWP - Global Warming Potential). For this reason, the Product Stage is examined more closely in the following interpretation.



### **Energy resource use**

Pre-product manufacturing (64%) and packaging (36%) account for the total of the use of renewable primary energy resources (PERT). The manufacturing of raw materials (95%) has the greatest impact on the use of non-renewable primary energy resources (PENRT), while the impact of the production process (due to electricity consumption) measures 0.005%.

### **Environmental impacts**

The dominant influence in all impact categories for Module A1-A3 comes from pre-product manufacturing, with at least 93% in each case. Within pre-product manufacturing, polymers play an important role regarding Global Warming Potential (GWP), Acidification Potential (AP), Eutrophication Potential (EP), Photochemical Ozone Creation Potential (POCP), Abiotic Depletion Fossil (ADPF) and Ozone Layer Depletion Creation Potential (ODP), all with values above 83%. The thickeners contribute the most (75%) to Abiotic Depletion Elements (ADPE).

The polymer is the raw material with the greatest effect on the impacts and it has also the greatest percentage by mass of the system. The pigments partake in the impacts to GWP and ADPF with 10% and 11%, respectively.

The packaging materials contribute mostly to EP (17%) The solvents, preservatives and other additives contribution are not significant.



The display results in Figure 1 apply to Sika® CoolRoof CET / Sikalastic®-560 standard system with 3 layers/1.0 mm. To calculate results for other systems (1 layer/0.3 mm, 2 layers/0.5 mm and 4 layers/1.3 mm), please use the following equation:

Impact\_x =  $(x - 0.1496) / 0.8504 * Impact_SCR_1.0$  (Eq.1)

#### Where:

Impact\_x = unknow parameter value for Sika® CoolRoof CET / Sikalastic®-560 systems (e.g. 0.3, 0.5, 1.3 mm)

Impact\_SCR\_1.0 = impacts for Sika® CoolRoof CET / Sikalastic®-560 system with 3 layers/1.0 mm, presented in this EPD

### References

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