

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

**Sika® Forever**



Revision Date: 24.07.2025  
Date of last issue: 22.11.2024

Version 3.0

Print Date 12.03.2026

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sika® Forever

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Ireland Ltd  
Sika House  
Ballymun Industrial Estate  
Dublin 11  
Telephone : +353 1862 0709  
E-mail address of person responsible for the SDS : EHS@UK.Sika.com

### 1.4 Emergency telephone number

National Poisons Information Centre (NPIC) (01) 809 2166  
(available 8am - 10pm every day)

Sika Ireland (01) 862 0709 (available during office hours)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard statements : H412 Harmful to aquatic life with long lasting effects.  
Precautionary statements : P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P103 Read label before use.  
**Prevention:**  
P273 Avoid release to the environment.  
**Disposal:**  
P501 Dispose of contents/container in accordance

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with local regulation.

## Additional Labelling

**EUH208** Contains 4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT). May produce an allergic reaction.

## 2.3 Other hazards

This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
triacetoxylethylsilane	17689-77-9 241-677-4 01-2119881778-15-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 EUH014	>= 3 - < 5
Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not Assigned 927-632-8 01-2119457736-27-XXXX [corresponding group CAS 64742-47-8]	Asp. Tox. 1; H304 EUH066	>= 1 - < 2,5
methylsilanetriyl triacetate	4253-34-3 224-221-9 01-2119987097-22-XXXX	Skin Corr. 1B; H314 Eye Dam. 1; H318	>= 1 - < 2,5

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<p>4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT)</p>	<p>64359-81-5 264-843-8 613-335-00-8</p>	<p>Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071</p> <hr/> <p>M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100</p> <hr/> <p>specific concentration limit Skin Irrit. 2; H315 0,025 - &lt; 5 %</p> <hr/> <p>specific concentration limit Eye Irrit. 2; H319 0,025 - &lt; 3 %</p> <hr/> <p>specific concentration limit Skin Sens. 1A; H317 &gt;= 0,0015 %</p> <hr/> <p>Acute toxicity estimate</p> <p>Acute oral toxicity: 567 mg/kg Acute inhalation toxicity (dust/mist): 0,16 mg/l</p>	<p>&gt;= 0,0025 - &lt; 0,025</p>
<p>PBT and vPvB substance :</p>			
<p>decamethylcyclopentasiloxane</p>	<p>541-02-6 208-764-9 01-2119511367-43-XXXX</p>	<p>PBT; EUH440 vPvB; EUH441</p>	<p>&gt;= 0,1 - &lt; 0,5</p>
<p>dodecamethylcyclohexasiloxane</p>	<p>540-97-6 208-762-8 01-2119517435-42-XXXX</p>	<p>PBT; EUH440 vPvB; EUH441</p>	<p>&gt;= 0,1 - &lt; 0,5</p>

For explanation of abbreviations see section 16.

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

#### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
acetic acid	64-19-7	TWA	10 ppm 25 mg/m <sup>3</sup>	2017/164/EU
Further information: Indicative				
		STEL	20 ppm 50 mg/m <sup>3</sup>	2017/164/EU
		OELV - 8 hrs (TWA)	10 ppm 25 mg/m <sup>3</sup>	IE OEL
		OELV - 15 min (STEL)	20 ppm 50 mg/m <sup>3</sup>	IE OEL

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

#### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid  
Form : paste  
Colour : clear  
Odour : vinegar-like

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

#### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 61 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

#### Viscosity

Viscosity, kinematic : > 30 mm<sup>2</sup>/s (40 °C)

#### Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,02 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

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## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

Hazardous decomposition products : acetic acid

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

Not classified due to lack of data.

#### Components:

#### Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 3.160 mg/kg

#### 4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):

Acute oral toxicity : Acute toxicity estimate: 567 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,16 mg/l  
Test atmosphere: dust/mist

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Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

## **Skin corrosion/irritation**

Not classified based on available information.  
Based on available data, the classification criteria are not met.

### **Product:**

Result : No skin irritation

## **Components:**

### **Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics:**

Assessment : Repeated exposure may cause skin dryness or cracking.

## **Serious eye damage/eye irritation**

Not classified based on available information.  
Based on available data, the classification criteria are not met.

### **Product:**

Result : No eye irritation

## **Respiratory or skin sensitisation**

### **Skin sensitisation**

Not classified based on available information.

### **Skin sensitisation**

Based on available data, the classification criteria are not met.

### **Respiratory sensitisation**

Not classified based on available information.

### **Respiratory sensitisation**

Not classified due to lack of data.

### **Product:**

Assessment : Does not cause skin sensitisation.

## **Germ cell mutagenicity**

Not classified based on available information.  
Not classified due to lack of data.

## **Carcinogenicity**

Not classified based on available information.  
Not classified due to lack of data.

## **Reproductive toxicity**

Not classified based on available information.  
Not classified due to lack of data.

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## **STOT - single exposure**

Not classified based on available information.  
Not classified due to lack of data.

## **STOT - repeated exposure**

Not classified based on available information.  
Not classified due to lack of data.

## **Aspiration toxicity**

Not classified based on available information.  
Not classified due to lack of data.

## **11.2 Information on other hazards**

### **Endocrine disrupting properties**

Not classified due to lack of data.

### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## **SECTION 12: Ecological information**

### **12.1 Toxicity**

#### **Components:**

#### **4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):**

Toxicity to fish : LC50 (Fish): 0,0027 mg/l  
Exposure time: 96 h

M-Factor (Acute aquatic toxicity) : 100

M-Factor (Chronic aquatic toxicity) : 100

### **12.2 Persistence and degradability**

No data available

### **12.3 Bioaccumulative potential**

No data available

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## 12.4 Mobility in soil

No data available

## 12.5 Results of PBT and vPvB assessment

### Product:

Assessment : This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB)..

### Components:

#### **decamethylcyclopentasiloxane:**

Assessment : Persistent, Bioaccumulative and Toxic (PBT)..  
: Very persistent and very bioaccumulative (vPvB).

#### **dodecamethylcyclohexasiloxane:**

Assessment : Persistent, Bioaccumulative and Toxic (PBT)..  
: Very persistent and very bioaccumulative (vPvB).

## 12.6 Endocrine disrupting properties

### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 12.7 Other adverse effects

### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

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wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.4 Packing group

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA (Cargo) : Not regulated as a dangerous good  
IATA (Passenger) : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

Number on list 70:  
decamethylcyclopentasiloxane, dodecamethylcyclohexasiloxane

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : decamethylcyclopentasiloxane  
dodecamethylcyclohexasiloxane

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

|| Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,13% w/w  
no VOC duties

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Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 0,07% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

## 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

EUH440 : Accumulates in the environment and living organisms including in humans.  
EUH441 : Strongly accumulates in the environment and living organisms including in humans.  
H302 : Harmful if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H314 : Causes severe skin burns and eye damage.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H330 : Fatal if inhaled.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Dam. : Serious eye damage  
PBT : Persistent, bioaccumulative and toxic  
Skin Corr. : Skin corrosion  
Skin Sens. : Skin sensitisation  
vPvB : Very persistent and very bioaccumulative  
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values  
IE OEL : Ireland. List of Chemical Agents and Carcinogens with Occupational Exposure Limit Values - Code of Practice, Schedule 1

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	and 2
2017/164/EU / STEL	: Short term exposure limit
2017/164/EU / TWA	: Limit Value - eight hours
IE OEL / OELV - 8 hrs (TWA)	: Occupational exposure limit value (8-hour reference period)
IE OEL / OELV - 15 min (STEL)	: Occupational exposure limit value (15-minute reference period)
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

## Further information

### Classification of the mixture:

|| Aquatic Chronic 3                      H412

### Classification procedure:

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

IE / EN

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