

SYSTEM DATA SHEET

Sika®-1 Mortar Waterproofing System

PRE-BAGGED STRUCTURAL WATERPROOFING SYSTEM

PRODUCT DESCRIPTION

Sika®-1 Mortar Waterproofing System mortars are pre-bagged kiln dried blends of specially graded aggregates and cements with waterproofing admixtures packaged in 4 grades at the appropriate mix ratios for optimum application performance and durability. When mixed with the water they provide the multi-coat components for the structural waterproofing systems.

USES

- Internal waterproofing of below ground structures to meet the requirements of BS8102:2009 Grades 1 - 3
- Waterproofing of swimming pools and other water retaining structures
- Waterproofing of basements, cellars and vaults
- Waterproofing of tunnels

CHARACTERISTICS / ADVANTAGES

- Type A waterproofing system according to BS8102-2009
- Proven resistance to hydrostatic back pressure
- Fully bonded waterproofing barrier
- Can be applied to wet substrates
- For use on concrete, brick and structural blockwork
- Can be used internal and externally
- Can be applied to wall, floors and soffits
- Quality controlled system
- Used for negative or positive water pressure situations

SYSTEM INFORMATION

System Structure

Materials:

Sika®-1 Pre-bag Spritz Mortar
 Sika®-1 Pre-bag Render Mortar
 Sika®-1 Pre-bag Finishing Mortar
 Sika®-1 Pre-bag Screed Mortar

Walls:

Sika®-1 Mortar Waterproofing System for walls consisting of 3 coats as follows:

- 1st coat Sika Spritz Mortar @ 6mm
 - 2nd coat Sika Render Mortar @ 6mm
 - 3rd coat Sika Finishing Mortar @ 6mm
- Total System Thickness – minimum 18mm.

Additional coats of Sika Render Mortar can be applied if necessary.

Floors:

Sika®-1 Mortar Waterproofing System for floors consisting of 3 coats as follows:

- 1st coat Sika Spritz Mortar applied as a bonding slurry
 - 2nd coat Sika Spritz Mortar at 10 mm
 - 3rd coat Sika Screed Mortar at 20 mm
- Total System Thickness – minimum 30mm

All the above are minimum thickness, maximum thickness depends on substrate, working conditions and requirements.
Loading conditions may require the screed mortar thickness to be increased.

PRODUCT INFORMATION

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|---------------------------|--|--------------|
| Packaging | Sika®-1 Mortar Waterproofing System Pre-bagged mortars are supplied in 25kg Packs with a coloured band | |
| | Sika®-1 Pre-bag Spritz Mortar | Majenta band |
| | Sika®-1 Pre-bag Render Mortar | Brown band |
| | Sika®-1 Pre-bag Finishing Mortar | Green band |
| | Sika®-1 Pre-bag Screed Mortar | Blue band |
| Shelf Life | Sika®-1 Mortar Waterproofing System Pre-bagged mortars - Minimum 6 months in original unopened sealed packs | |
| Storage Conditions | Sika®-1 Mortar Waterproofing System Pre-bagged mortars must be stored in dry condition at temperatures between +10°C and +30°C | |

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The substrate must be structural sound and generally brickwork, dense concrete block and concrete normally provide satisfactory substrates. All surfaces should be clean and free from surface contaminants and laitance to achieve an adequate bond.

SUBSTRATE PREPARATION

Walls/Brick:

All existing treatments shall be completely removed and the exposed surfaces roughened by mechanical or water blasting techniques, followed by washing down and brushing to ensure full removal of all loose material. Mortar joints should be bonded and sound. Any defective mortar joint should be raked out to a depth of 12.0mm and repointed using Sika Finishing Mortar made up with clean water.

Walls/Concrete:

All laitance shall be removed to expose coarse aggregate by mechanical or water blasting techniques. On new concrete walls Sika® Rugasol® MH Concrete Retarder or similar can be applied to the face of the shuttering followed by wire brushing and washing of concrete surfaces.

Floors/General:

All existing treatments shall be completely removed and the exposed concrete floor mechanically prepared, washed down and brushed to ensure full removal of all loose debris to give an exposed aggregate finish, free of laitance, and surface contamination

MIXING

Place the correct amount of clean water into a mixer and add the mortar and mix until the water has been evenly dispersed, approximate 3 minutes. The Sika®-1 Mortar Waterproofing System mortars should be mechanically mixed using a forced action mixer or drill

and paddle mixer to limit the amount of air entrapment. A tumble mixer is not suitable for mixing.

APPLICATION

Ensure the substrate is structurally sound before installing Sika®-1 Mortar Waterproofing System. Consideration must be made to the affects of applying a render/screed system to the existing structure. Immediately prior to application the substrate must be soaked with clean water however no standing water or puddles should be present.

Walls:

First coat – Sika Spritz Mortar applied as a 6 mm spritz coat by casting on vigorously over the complete wall surface.

Second coat – Sika Render Mortar applied by trowel at 6 mm as soon as the first coat has stiffened sufficiently (typically 4-5 hours later), with a coved trowel used at internal corners. A splatter coat of Sika Render Mortar or Sika Spritz Mortar is then applied to serve as a key for the third coat.

Third coat – Sika Finishing Mortar applied by trowel at 6 mm, finished with a wooden float to achieve a closed surface with neat arrises.

Should additional coats be required, Sika Render Mortar is repeated on the second day and subsequent days before the application of the Sika Finishing Mortar final coat.

Decorative Finishes

Refer to Architectural and Engineering Considerations.

Floors:

First coat – Sika Spritz Mortar is applied as a bonding coat in sections by vigorously working into the surface using a stiff brush or broom.

Second coat – Sika Spritz Mortar is applied by trowel by waiting for the mortar to become a plastic consistency. This coat is laid whilst the first coat is still wet at a minimum overall thickness of 10 mm.

Third coat – When second coat has hardened sufficiently to walk on, apply the third coat. Sika Screeding Mortar is prepared to a semi-dry consistency and is applied in a coat of 20 mm minimum thickness whilst the previous coat is still green. Tamp vigorously, until

moisture rises to the surface and finish off with a wooden float to achieve a flat, closed surface or to achieve a surface finish to suit the final floor covering. If the third coat exceeds second coat by more than 24 hours, apply another bonding coat of Sika Spritz Mortar.

Corner Fillet – Use Sika Render Mortar to form any optional corner fillets.

FORMATION OF LAP JOINTS:

When applying Sika®-1 Mortar Waterproofing System, successive coats must be lapped to eliminate a continuous butt joint through the mortar. The joints between successive coats of render and screed at day work joints must be stepped back to allow overlaps of a minimum 100 mm in length between coats. Before continuing with the new work the lap must be prepared by brushing and priming with a bonding coat of Sika Spritz Mortar.

CURING TREATMENT

Sika®-1 Mortar Waterproofing System must be kept moist during the work period and for a minimum 7 day period after final application to stop drying out and reduce cracking. Surfaces should be prevented from being exposed to sudden changes in air temperature, air movement and relative humidity.

FURTHER DOCUMENTS

Levelling of walls and screeds

Undulating surfaces should be levelled after application of the Sika®-1 Mortar Waterproofing System for optimum performance.

All Construction and Movement Joints, including wall/floor joints, must be sealed using Sikadur Combiflex SG joint system prior to the application of the Sika®-1 Mortar Waterproofing System. Cracks leaking water should be sealed with Sika Injection systems or plugged using Sika 4a.

Fixings

Fixings can be applied to Sika®-1 Mortar Waterproofing System by bonding to the cured surface or creating pockets before installation. See standard detailing sheet. Timber battens can be adhered onto Sika®-1 Mortar Waterproofing System using Sikaflex 11FC to facilitate the application of a dry lining system. Sikadur Combiflex Adhesive or Sikadur 31 CF can be used to structurally bond fixtures to Sika®-1 Mortar Waterproofing System.

Overcoating

Sika®-1 Mortar Waterproofing System is not designed as a finished surface. To provide a smooth finish suitable for decorating, use a non-gypsum based, breath-

able renovating plaster.

Sikagard and Sikafloor coatings can be applied directly to Sika®-1 Mortar Waterproofing System to enhance durability and aesthetics.

Sealing of Pipes and Ducts – Refer to detailing sheet.

Installation should be carried out by Sika Registered Contractors.

Reference should always be made to the Detailing, Architectural and Engineering Consideration Sheets, Agreement Certificates and Installation Guides.

LIMITATIONS

- Puncturing the system can compromise its integrity.
- Do not expose to frost while curing.
- Allow Sika®-1 Mortar Waterproofing System to sufficiently dry out before over coating.
- **The structure and its elements must be capable of withstanding the developed water pressure and other anticipated loadings without cracking or delaminating.**
- Advice should be sought from independently qualified personnel with knowledge of the structure and local ground conditions.
- Never score or scratch any of the render coats to provide a key.
- Do not use gypsum based plaster over Sika®-1 Mortar Waterproofing System. Refer to plaster manufacturer for advice on suitability of product for use in waterproofing works.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation

for more information.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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