

PRODUCT DATA SHEET

EVERBUILD® XL FIRE CEMENT

READY-MIXED FIRE CEMENT THAT CURES WHEN EXPOSED TO HEAT

PRODUCT DESCRIPTION

EVERBUILD® XL FIRE CEMENT is a ready-mixed blend of thermosetting resins and inorganic fillers that cures when exposed to heat, resulting in a mortar which is resistant to temperatures up to 1250°C. Can be used for domestic and commercial applications on fire bricks, fire grates, flue pipes, flue bricks, boilers and other applications subject to extreme heat. Offers excellent adhesion to fire bricks, blockwork, stone and clayware. Asbestos free.

USES

- Fire bricks, fire grates, flue pipes, flue bricks
- Boilers
- Solid fuel burning stoves

CHARACTERISTICS / ADVANTAGES

- Easy to apply by trowel
- Excellent adhesion to fire bricks, blockwork, stone and clayware
- Temperature resistant up to 1250°C
- Suitable for domestic and industrial use
- Asbestos free.

PRODUCT INFORMATION

Packaging	500g, 1kg, 2kg and 5kg tub
Appearance / Colour	Thick grey paste
Shelf Life	Up to 12 months when stored according to manufacturers instructions
Storage Conditions	Store at moderate temperatures (5°C - 30°C) in original containers. Keep out of direct sunlight.
Density	2.0 g/cm ³ (approx)

TECHNICAL INFORMATION

Service Temperature	-10°C to +1250°C
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APPLICATION INFORMATION

Consumption	3 metres per kg (assume 15mm bead) depending on joint dimensions.
Ambient Air Temperature	5°C to 60°C

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

All surfaces must be clean, free from dust, grease and other contamination. Wet all surfaces to give a good key.

MIXING

Use straight from tub. Soften with a small amount of water if required.

APPLICATION

Work well into the joints. After applying, gradually increase heat over a 4 hour period. Make good any cracks which may form with fresh cement to form a smoke-tight seal.

CLEANING OF TOOLS

Clean tools in warm water and soap after use.

LIMITATIONS

- Not suitable as a gas sealant
- Always moisten surfaces prior to applying
- Always apply heat gradually
- Product is not waterproof

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Local safety regulations must be observed and it advisable to wear PPI when working with this product with particular attention paid to cutting and handling. Transportation Class: The product is not classified as hazardous good for transport. Disposal: The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet
EVERBUILD® XL FIRE CEMENT
May 2019, Version 01.01
020405040010000003

EVERBUILDXLFIRECEMENT-en-IE-(05-2019)-1-1.pdf

